















Narodowe Centrum Badań Jądrowych National Centre for Nuclear Research ŚWIERK instutut kategorii A+, JRC collaboration partner

A gamma-ray imaging camera for NORM radioactivity detection

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NORM and TENORM



NORM (Naturally Occurring Radioactive Materials) and **TENORM** (Technologically Enhanced Naturally Occurring Radioactive Materials) consists of material, usually <u>industrial wastes</u> or <u>by-products</u> enriched with <u>radioactive elements</u> found in the environment. **NORM** and **TENORM** can cause dangerous increment of the natural radioactivity and increase the public exposure.



Many **TENORM** are generated from industrial processes that exploit natural resources such as <u>coal combustion</u>, <u>fertilizers production</u>, <u>processing metal</u>, <u>oil mineral ores extraction</u>, ...

To monitoring the ambient radioactivity and public exposure special skills and new instruments are needed:

- <u>In-situ</u> and <u>real time</u> acquisition
- Localization and source shaping
- High sensitivity to gamma radiation
- Wide gamma energy range (100-3000 keV)
- Possibility to make acquisition on the go.



NORM and TENORM





ICPP 2020 - 5th International Conference



Gamma camera purpose



- Set-Up:
- 4X4 scintillator array made of CsI(Tl) 3x3x10cm³ coupled with 16 Photomultiplier tubes.

Signal read-out:

- CAEN digitizer V1725, 14-bit @ 250 MS/s
- Skills (real time and in-situ):
 - Gamma spectra analysis and source recognition (gamma spectroscopy 100-3000 keV)
 - Gamma source localization (gamma imaging)

Aim:

- NORM and TENORM environmental monitoring
- Homeland security
- Safety control in industrial environment



Oil&Gas industry (example of TENORM) ICPP 2020 - 5th International Conference



Gate monitoring for homeland security



Cement

Fly coal ash (example of TENORM)



Fly Ash



Prototype





•Gamma sources are <u>detected</u> and <u>identified</u> by spectra. Then, the position is <u>reconstructed</u> by algorithms based on coded mask technique.

•All the sources emission in the Full Coded Field of View (FCFOV) are coded by mask and acquired by camera.

•The camera is composed by CsI(Tl) scintillators 4x4a array $(3x3x10 \text{ cm}^3 \text{ each crystal})$, PMTs coupled with and the outcoming signal is digitalized by a digitizer CAEN V1725 14-bit 250 MS/s.



-4 -2

0 2 4

Monte Carlo simulation

Measurement

55000 -

50000 ਹੈ

45000

40000

35000

30000

25000







Toy Monte Carlo

A Toy Monte Carlo was developed as a first simulation step to test reconstruction algorithm without radiation-matter interaction. Each gamma ray is tracked and can be only absorbed by mask or counted by Camera on the hit channel.

Monte Carlo G4 Based

- A Monte Carlo simulation based on GEANT4 was developed.
- To simulate the instrument spectra broadening was used data acquired with different sources using the gamma camera crystal (CsI), and the trend was fitted.
- Spectra visualization was compared between simulation and data acquisition and a good agreement was obtained.
- Count maps come from simulation show the same coded pattern of the measurements.
- Gamma imaging reconstruction algorithm can be deeply studied taking into account also the radiation-matter interactions.
- In this work two sources are simulated and compared: ⁶⁰Co, ¹³⁷Cs.



Image reconstruction





- Imaging algorithm is based on a two-dimensional Kolmogorov-Smirnov test generalization (<u>KS2D-test</u>).
- A database of counting maps (in cpm) is recorded during calibration and used for comparison along KS2D-test.
- To test the goodness of algorithm, a series of sources in random places was reconstructed and the resulting distances from real positions are binned and plotted in a histogram. Its Point Spread Function (quantile at 68% and 95%) is the figure of merit used for tests.





Monte Carlo simulation



Simulation of a real-time acquisition (⁶⁰Co source with an activity of 300 MBq at 20 cm from the Camera)





Data acquisition configuration







Data reconstruction results







PSF vs Acquisition Time

- We measured the PSF of ¹³⁷Cs and ⁶⁰Co with increasing acquisition time in 4 different position randomly chosen.
- We can see e.g. for ¹³⁷Cs that we need almost 2 minutes to reach the best PSF. After this time we reach a plateau, and no more time is needed to improve reconstruction.
- ¹³⁷Cs shows a softer convergence than ⁶⁰Co mainly due to the fact than at low energy (~660 for ¹³⁷Cs and 1150-1350 for ⁶⁰Co) the mask tungsten tiles have a better gamma absorption, and the mask works better.
- Those results are compared with Monte Carlo simulation (straight line on plot).

Radioactive drum measurements



2730 592.9 381.3

20.0





NORM qualitative analysis





A NORM igneous rock gamma spectrum was acquired with Camera to identify the main natural gamma radioactive peaks. The expected radionuclides was ²³⁸U and ²³²Th decay chains and ⁴⁰K.





Future improvements



- Develop a NORM quantitative analysis on different geometries.
- Test new algorithms for direct reconstruction.
- Replace Photomultiplier tubes (PMT) with Silicon Photomultiplier (SiPM).
- Change crystal sizes to reduce total camera length.
- Increase number of channel to increase spatial resolution.
- Use a wifi-module to use the camera also in remote mode (robot and drones).



Inch













- There are many techniques for gamma imaging one of the most used is the coded mask technique based on the principle of the "*camera obscura*".
- A prototype of Gamma camera was built up using a 4x4 CsI scintillator array and a coded mask 7x7.
- The Gamma camera prototype is also able to localize sources in real time with a spatial PSF at 68% for ¹³⁷Cs of <u>61 msr (1.5 cm @ 20 cm from camera)</u> and for ⁶⁰Co of <u>10 msr (0.4 cm @ 20 cm from camera)</u> in 200 seconds of acquisition time.
- The Gamma camera it also able to identify sources with an energy resolution for 60 Co of <u>5.8%</u> and for 137 Cs of <u>6.2%</u>.
- Gamma camera can identify simultaneously sources in different position using spectrum data and generate a radioactive alarm after few seconds.
- A NORM qualitative analysis is possible in 1 hour in the energy range of interest (<u>100-3000 keV</u>).
- In future we will try to reduce the size and the weight of the camera and increase the number of pixels to increase also the spatial resolution, and test new algorithm as well.















The <u>mask</u> was assembled with PVC tiles (in white) transparent to gamma radiation and tungsten tiles (black) opaque to gamma radiation.

- The main repetition array is a 4x4 matrix shown in left top figure (red square). The main array was repeated 4 times and the last raw and last column were cut.
- The left bottom picture shows the SACF (Spatial Auto-Correlation Function) of our mask. The throughput is **38.8%** and the mean lateral lobes value is **0.36**. Those values are very important to qualify the goodness of image reconstruction.



How to measure SACF



$\mathbf{S} \text{patial} \ \mathbf{A} \text{uto-} \mathbf{C} \text{orrelation} \ \mathbf{F} \text{unction} \ \text{with} \ \text{Constant} \ \text{Lateral} \ \text{Lobes}$





New SiPM configuration





The new SiPM configuration is currently under test, and a new simulation with optical photon tracking was coded.

CsI (Tl) Scintillator G4 simulation









Preliminary SiPM test





- This preliminary test was carried out using a SiPM array (4x4 4 mm NUV) from FBK
- For long enough integration time the resolution of this ¹³⁷Cs source increases considerably (remember that CsI(Tl) scintillator has a decay time of 1.22 μs)

Radioisotope	Energy (keV)	PMT Res. (%)	SiPM Res. (%)
²² Na	511	8.3	6.8
²² Na	1275	5.6	4.5
¹³⁷ Cs	662	8.4	6.2
57Co	122	15.20	12.8
⁶⁰ Co	1173	6.2	5.8
⁶⁰ Co	1332	5.5	5.2
²⁴¹ Am	59.5	18.3	16.0



NORM qualitative analysis





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