



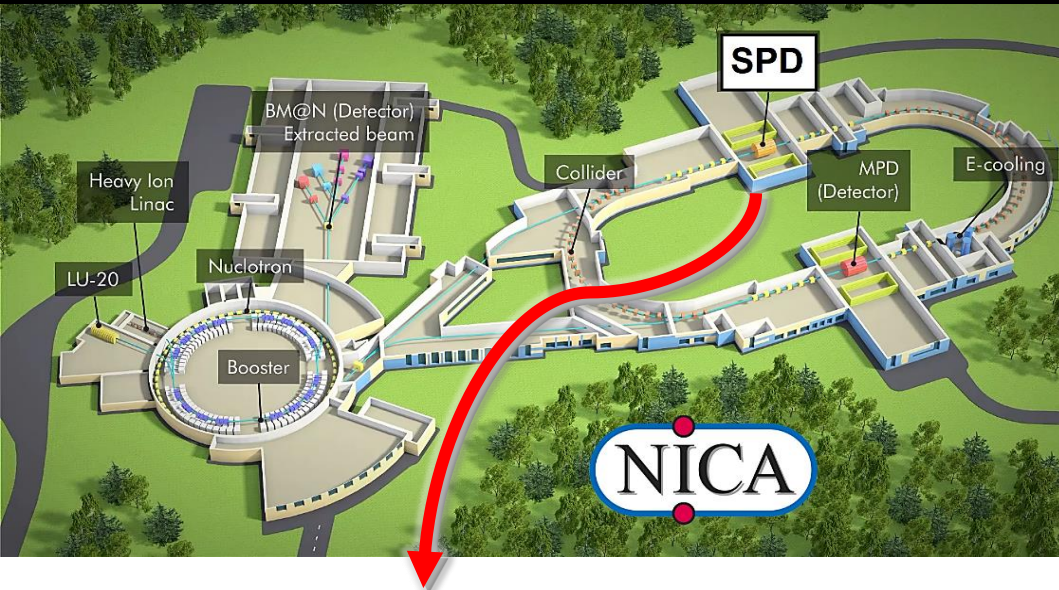
Статус работ по BBC

A.V.Tishevsky on behalf of JINR-MEPHI BBC

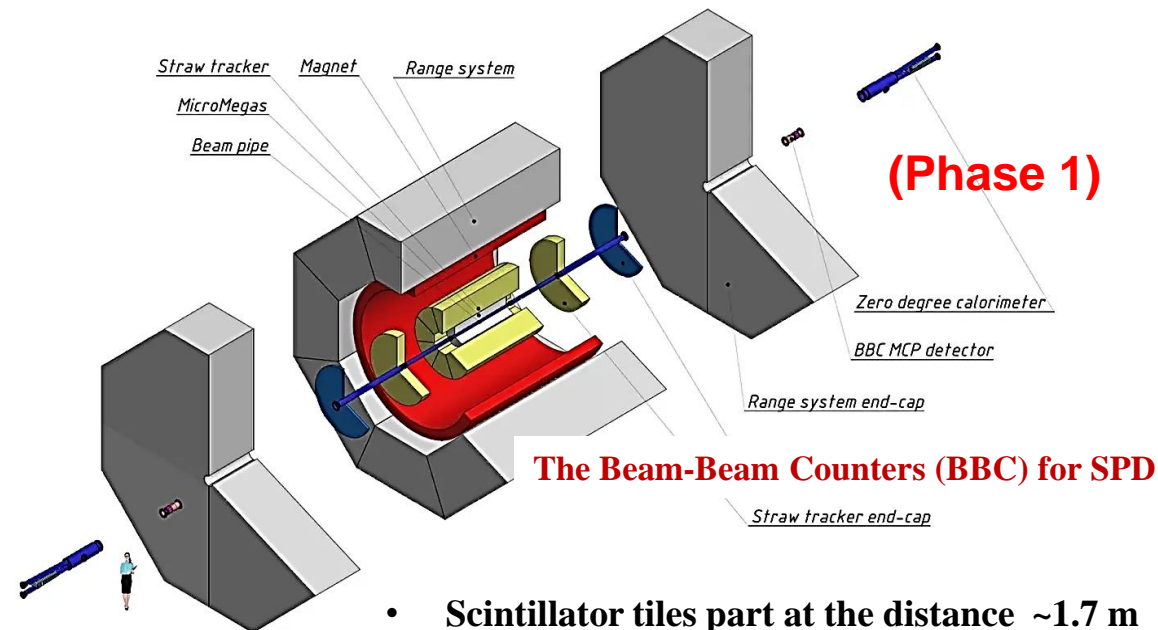
MEPHI-SPD weekly physics & detectors meeting

29 April 2025

Introduction



The Spin Physics Detector (SPD)



The Beam-Beam Counters (BBC) for SPD

- Scintillator tiles part at the distance ~ 1.7 m

General

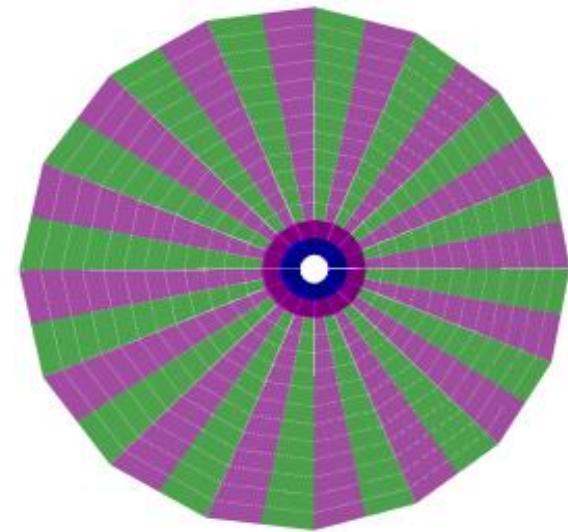
We have the opportunity to use an additional tile due to the decreased diameter of the beam pipe.

Now : 124 mm diameter
Need: 83 mm diameter



TDR 2023

2 wheels with
400 tiles each (416)

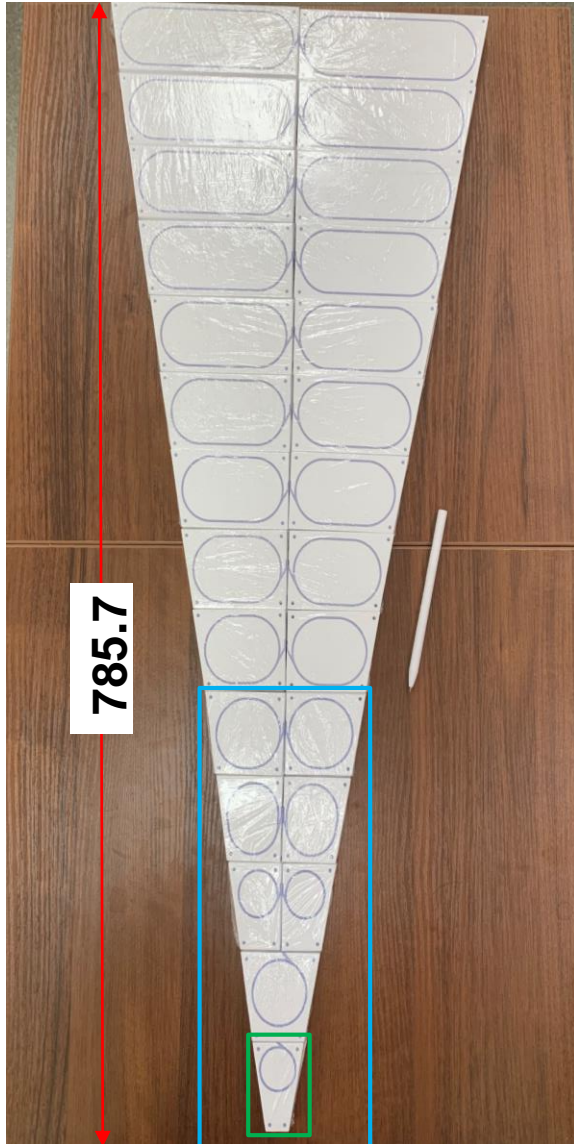


- + local polarimetry
- + event plane detector for HI physics

Prototype assembling part

BBC Sector (1/16 of wheel) design

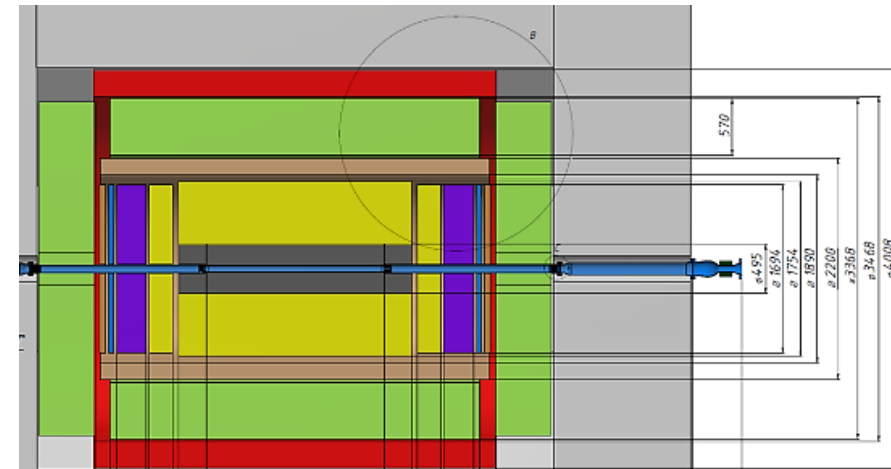
26 tiles



due to the ambiguity
of the cable output,
the final design is
discussed

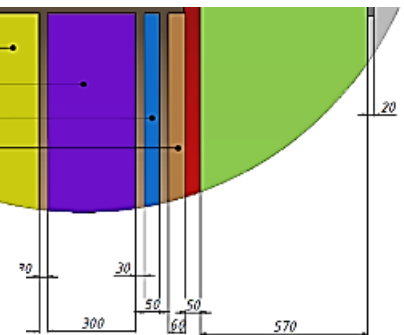
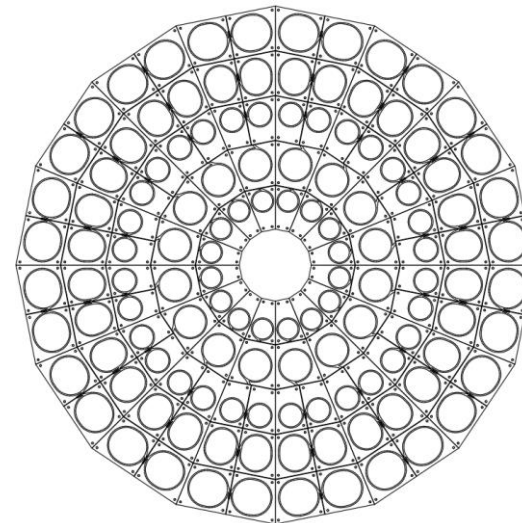
Two full-scale sectors by the end of the year
(at the 2-nd stage)

Sandwich bases for BBC



Straw tracker End-cap
Aerogel Cherenkov detector
Beam-beam counter
Time-of-flight system End-cap

128 tiles



reduced prototype wheel (x2)
(at the 1-st stage)

Plastic foam sandwich base
(comparable quantity of matter)

Honeycomb sandwich base
(main option)

3-options sandwich base
with different thickness of carbon layers

Parts:

- I. Infrastructure (grooved) I. II.
II. Main support



I. II.



total
thickness
~ 25 mm

I. II. I. II. I. II.



thickness of each
~ 20 mm

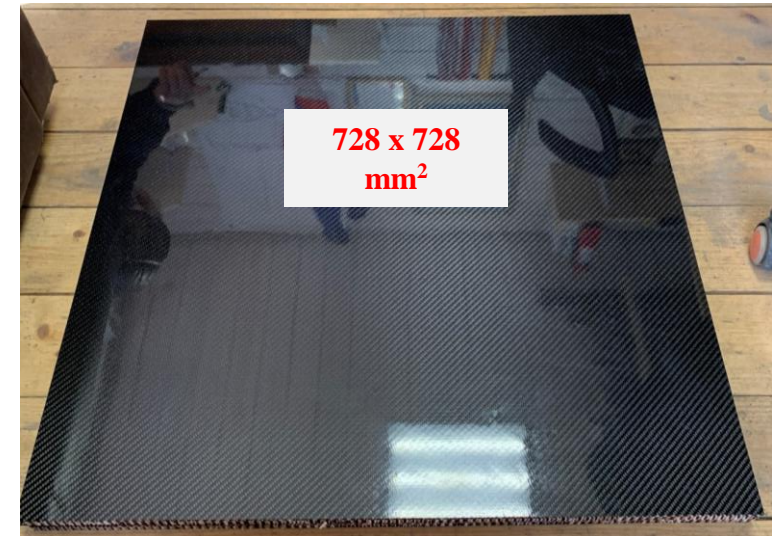
Hardness modeling
deformation = 0,046mm

Hardness modeling is underway

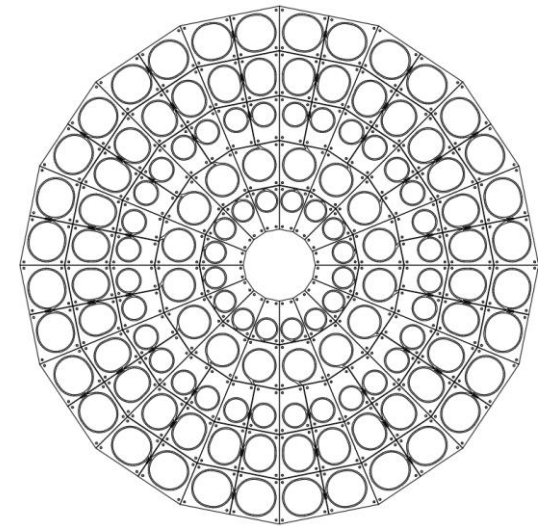
Grooved carbon backplate
V1



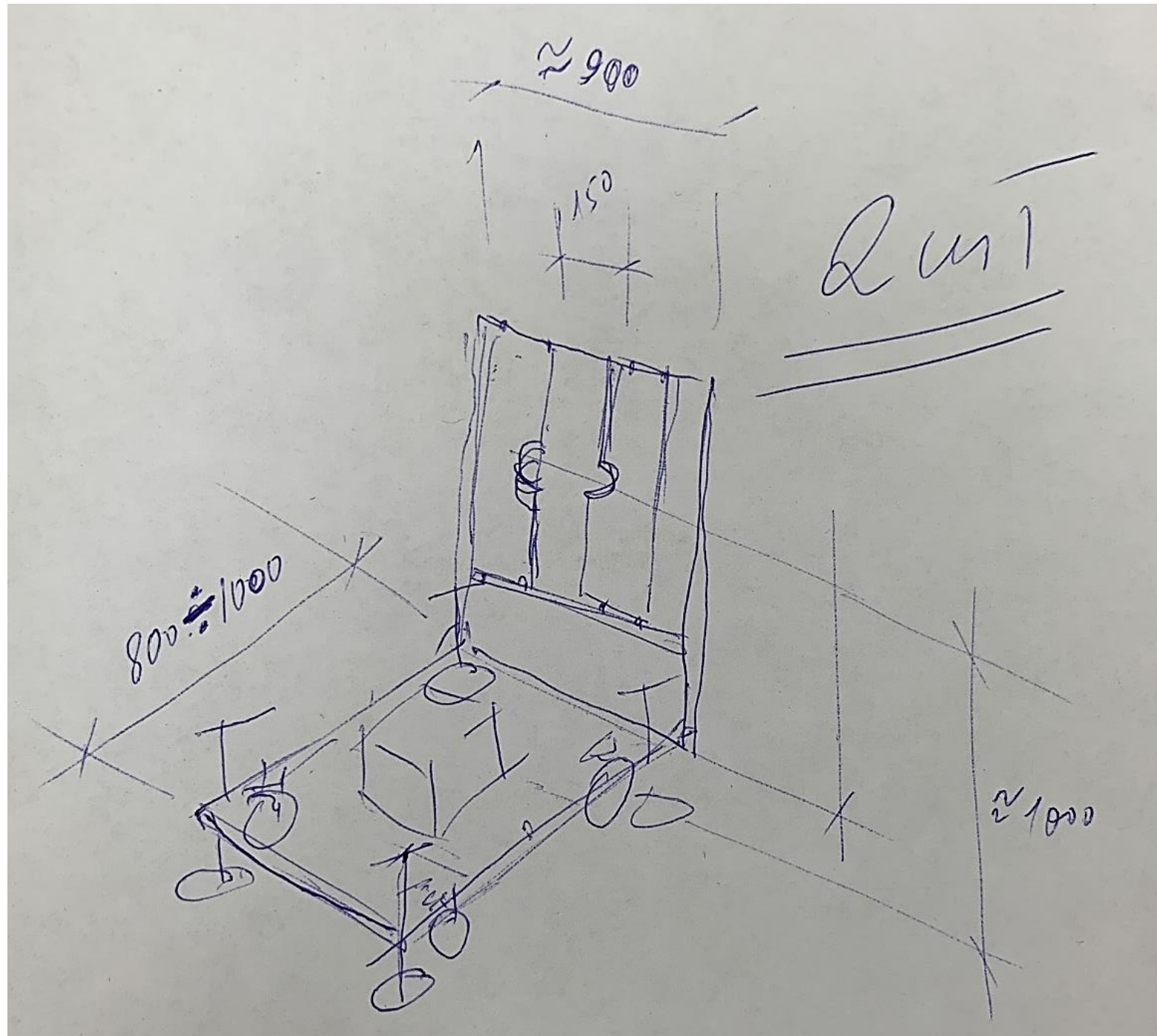
Grooved wood backplate
V3



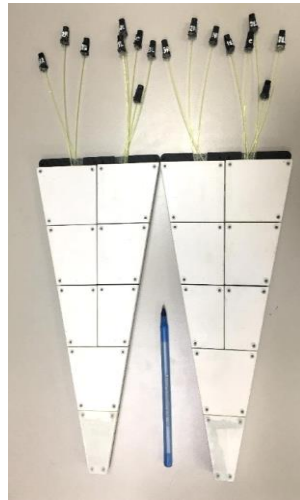
Grooved wood backplate is required
(reduced prototype wheel)



The next step is developed of
the basic mechanics



- ☐ Test of clear fiber (Saint-Gobain Crystals and Kuraray manufacturers) attenuation
- ☐ Test with new optical connector
- ☐ Development of quality control of connectors
- ☐ The comparison of new electronics (for phase1) with CAEN FERS-5202
- ☒ ~~Test with DT5215 concentrator~~



reduced sector
prototype x2

Selected options (references [1-2]) :

Scintillator: **Uniplast-Vladimir (chemical mating)**

Optical cement: **CKTN Med mark B**

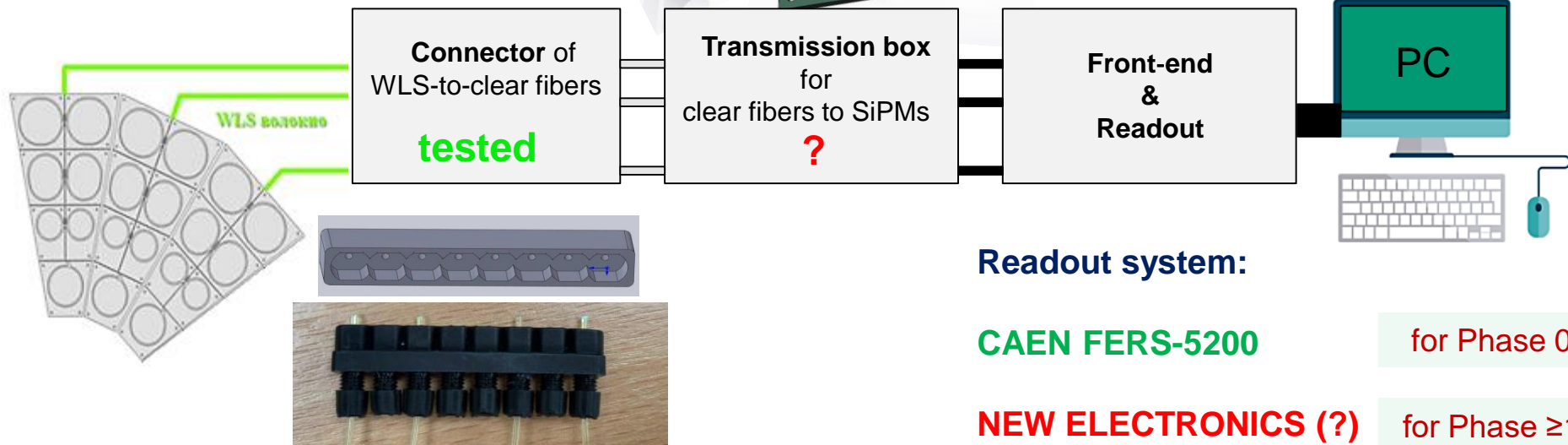
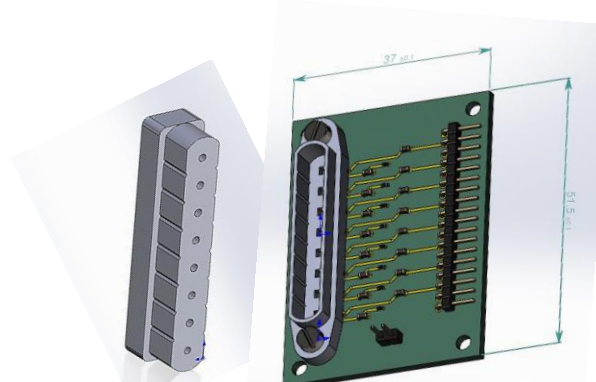
WLS Fiber: **Saint-Gobain Crystals (SG92S)**

SiPM: **SensL 1x1 mm² (MicroFC-10035 SMTA)**

Final option is
KURARAY (Y-11)

for
Phase ≥1

Hamamatsu
(S14160-1315PS)



Readout system:

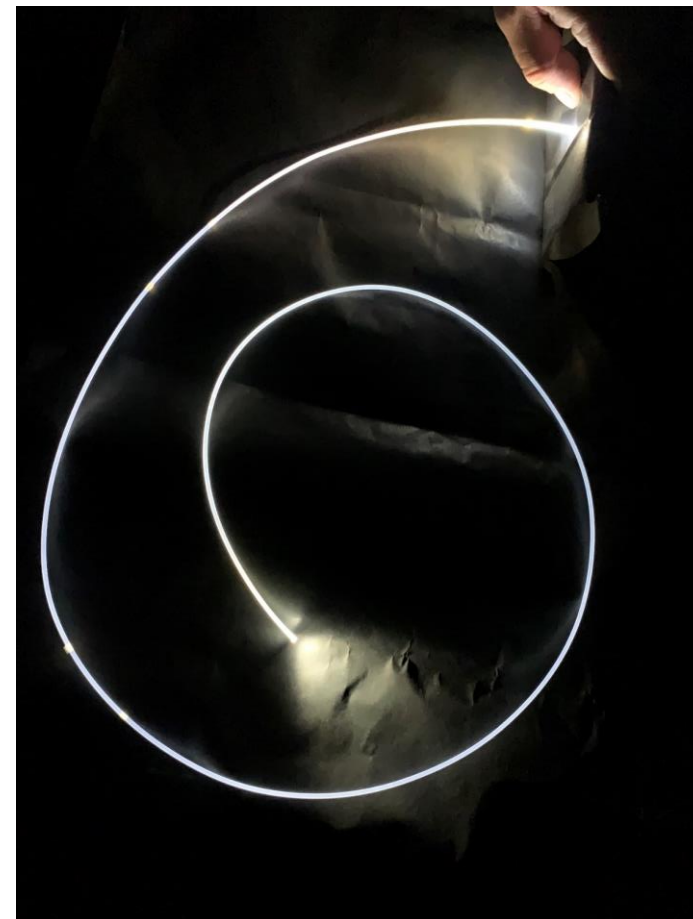
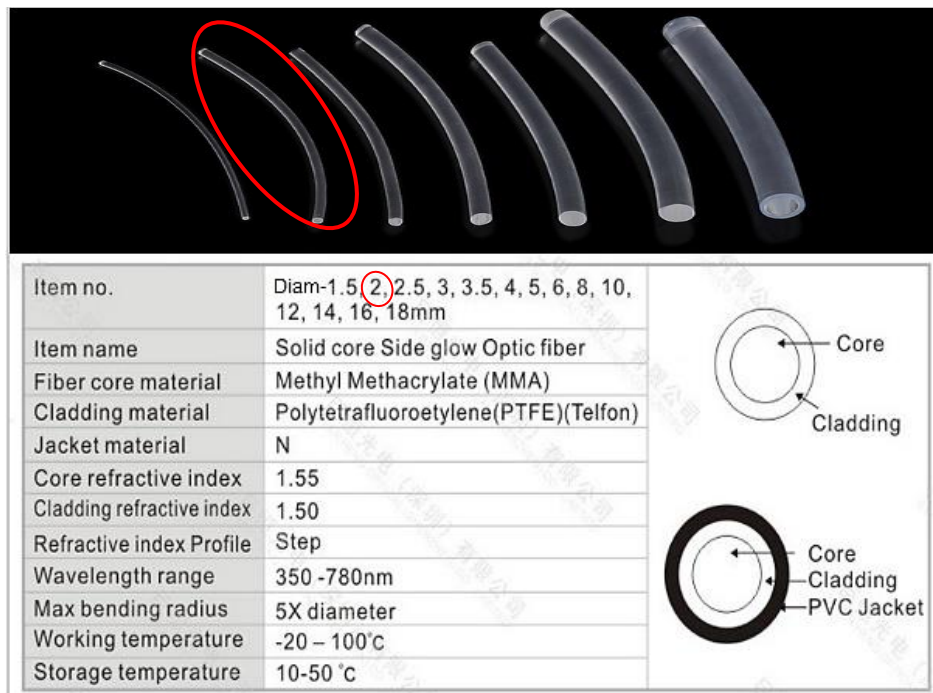
CAEN FERS-5200

for Phase 0

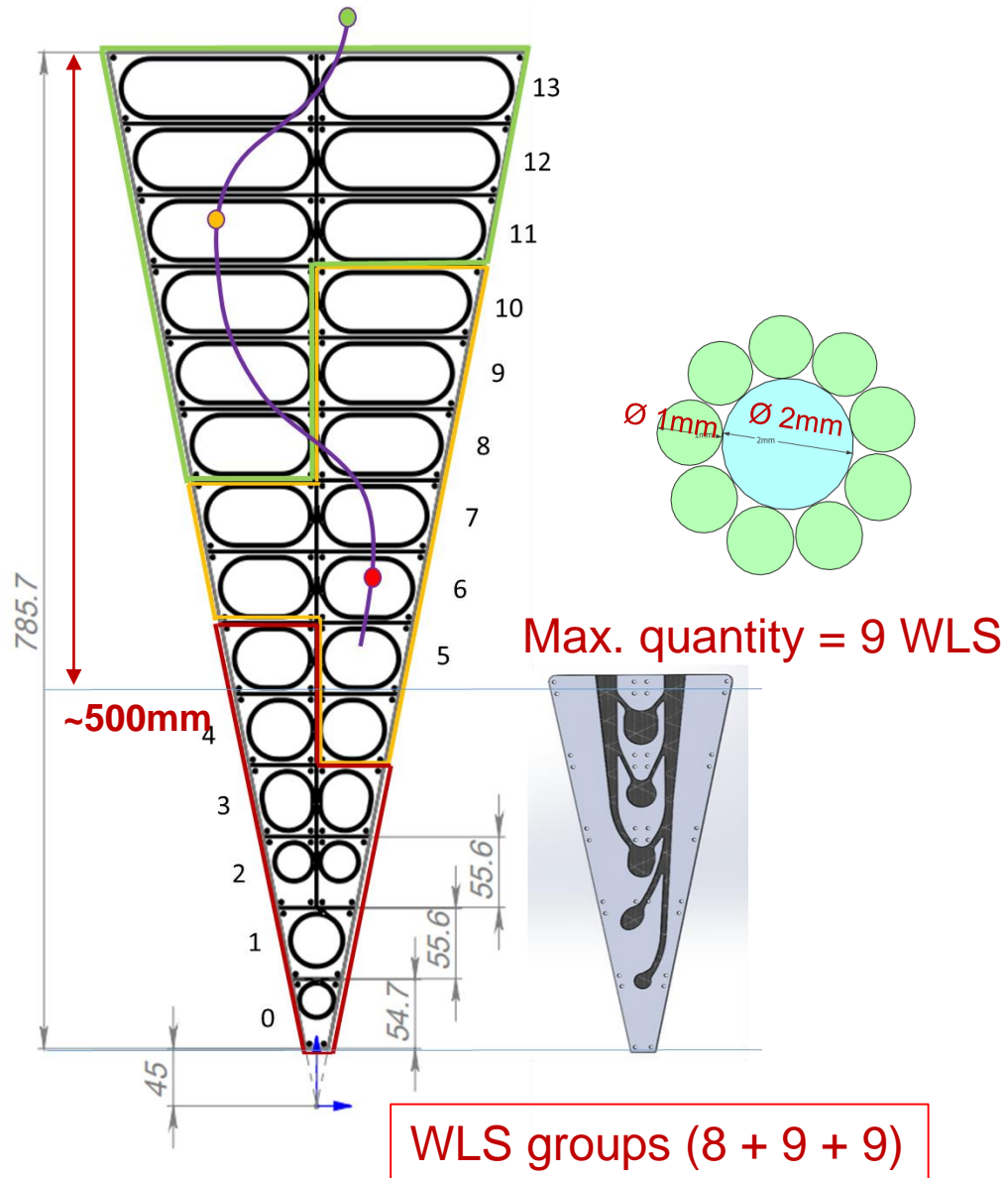
NEW ELECTRONICS (?)

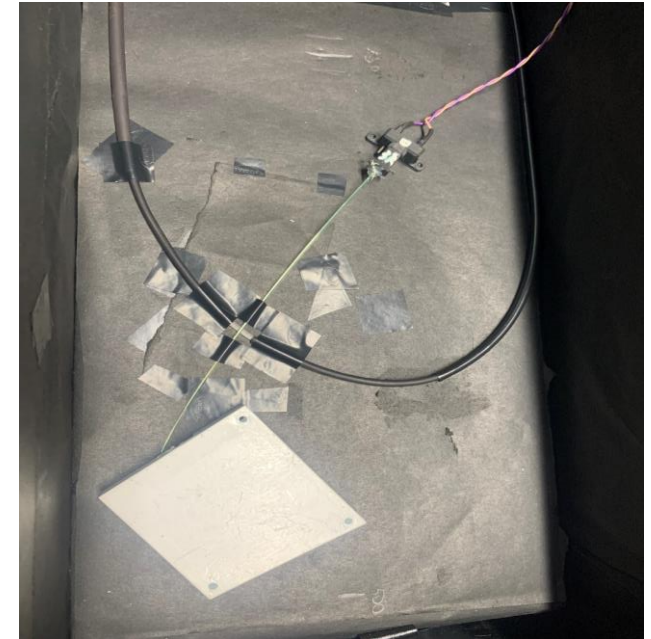
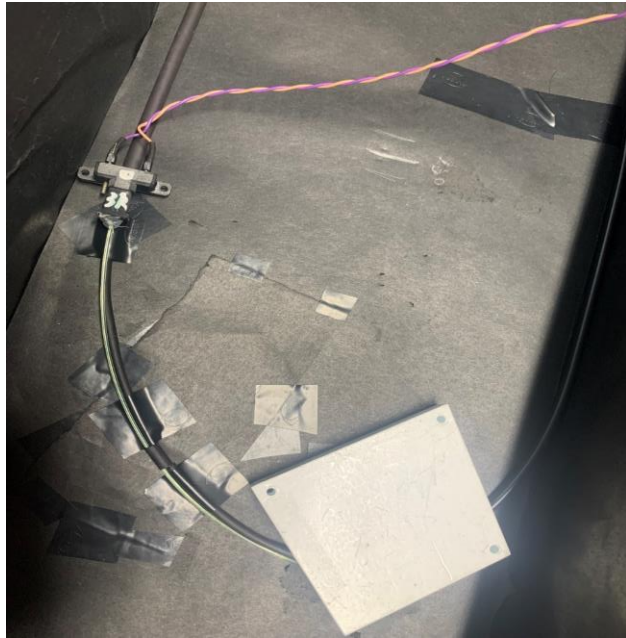
for Phase ≥1

The side glow fiber (SGF) is one of the option for the fast check of a larger part of the signal path
(WLS \leftrightarrow Clear Fiber \leftrightarrow SiPM \leftrightarrow DT5202 unit)

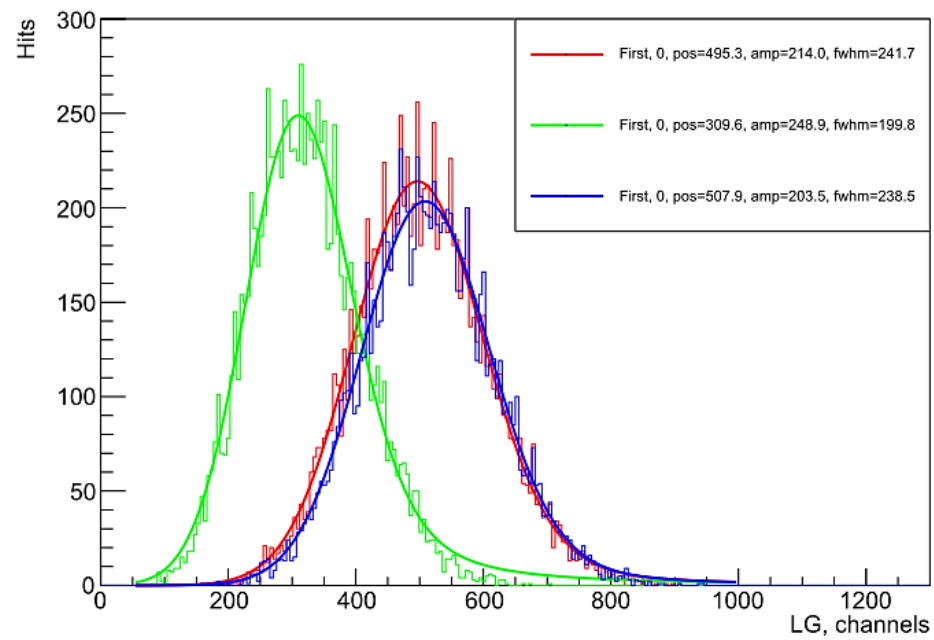


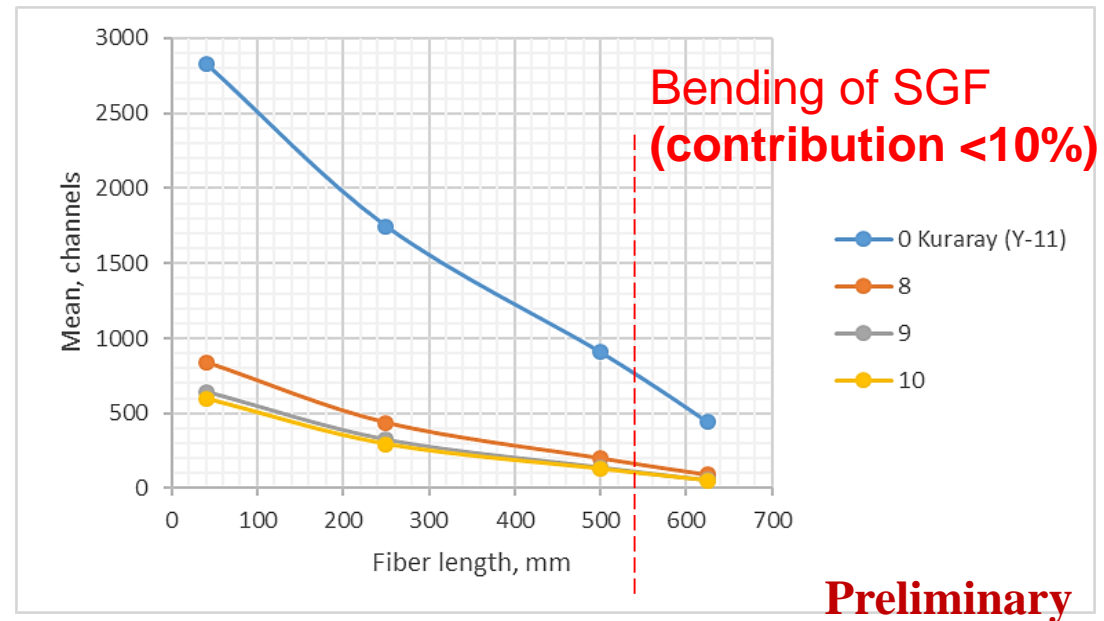
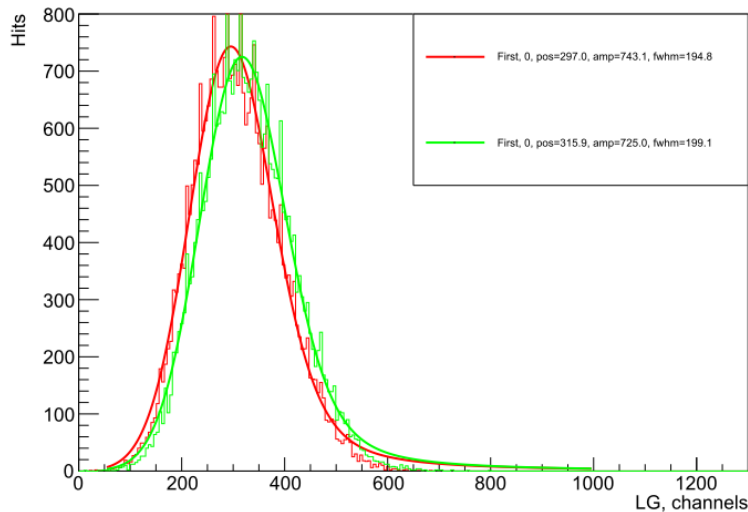
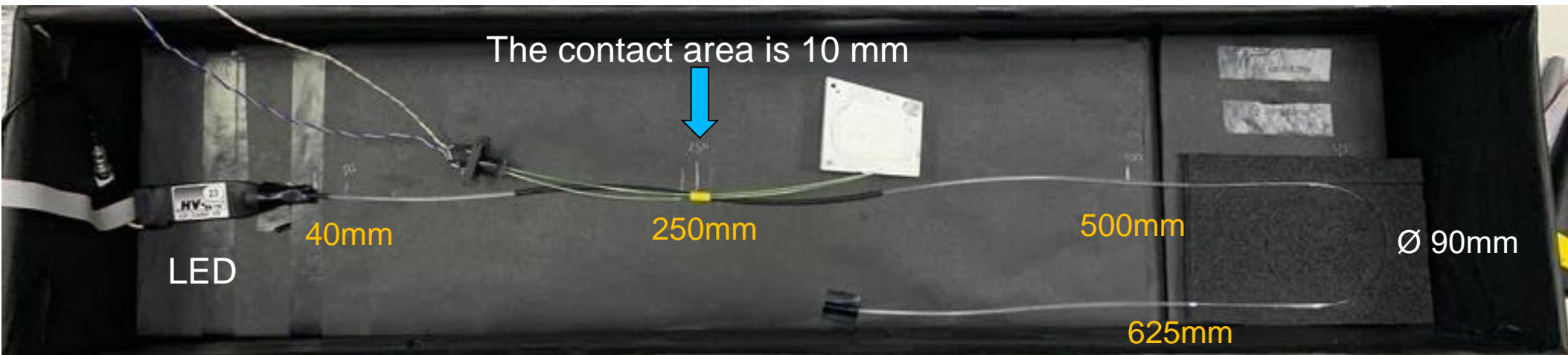
A quick check method for the assembled sector will allow us to verify if the fiber within the sector is undamaged and monitor fiber degradation over time.



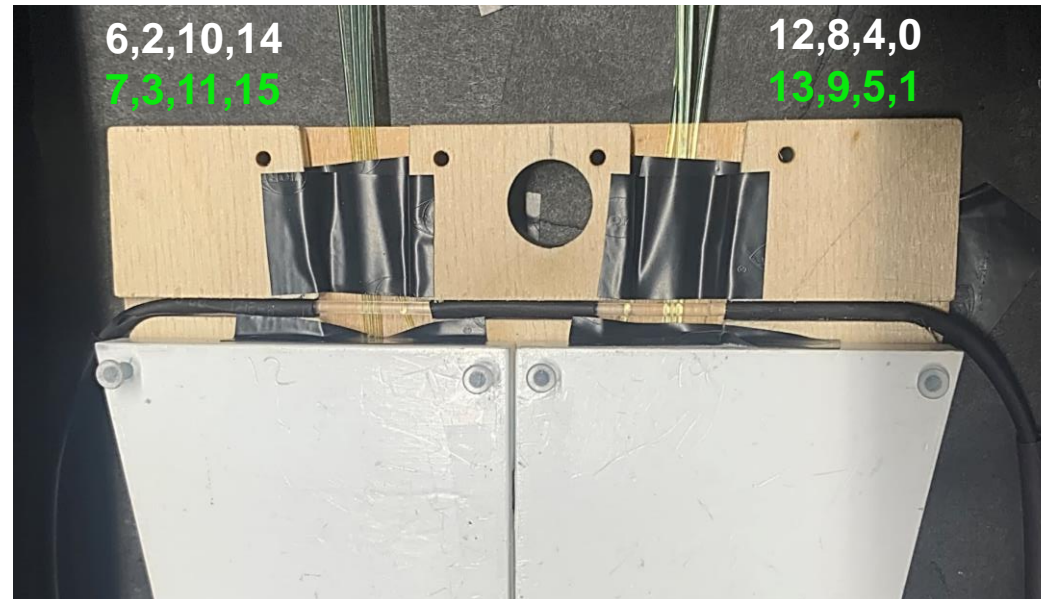


SGF tests

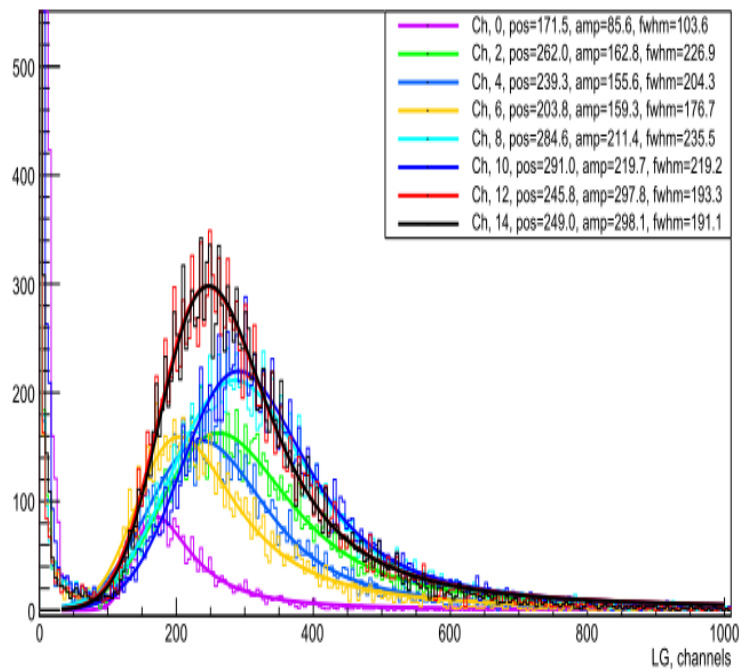




For the experiment we attached WLS fibers in several SGF spots: at 40-, 250-, 500- and 625-mm distance from LED, that was emitting light into the SGF end.

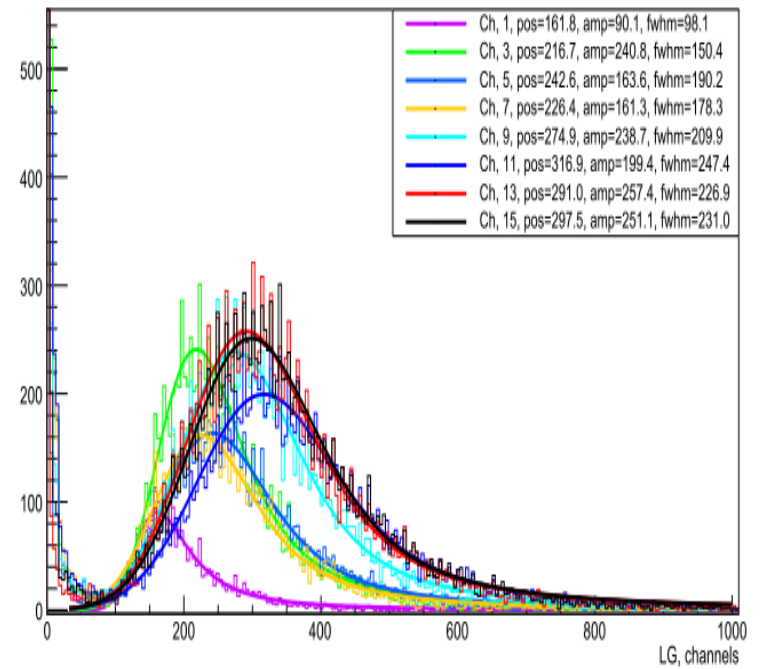


C.R. sectors tests run409

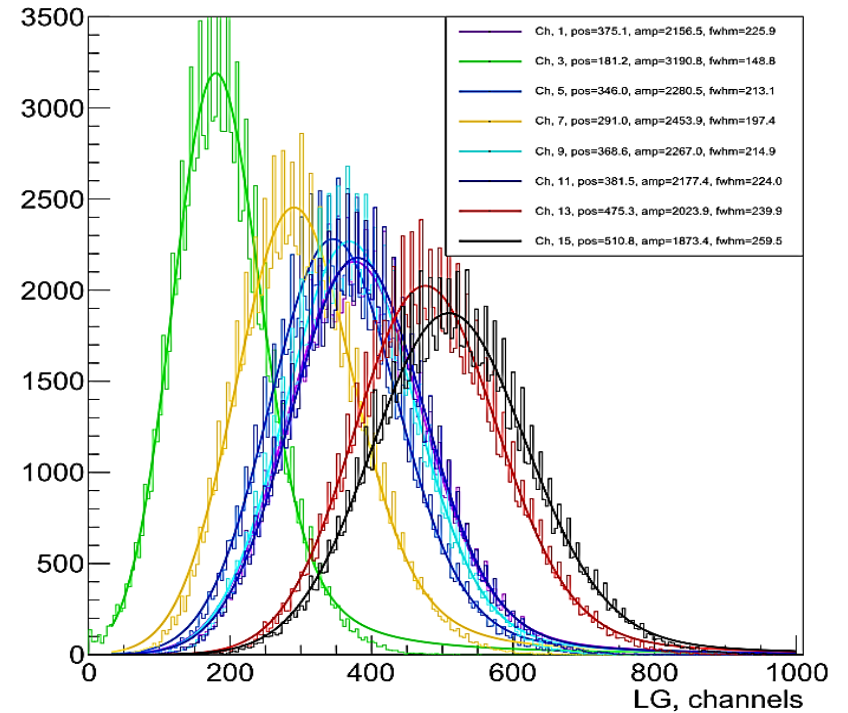
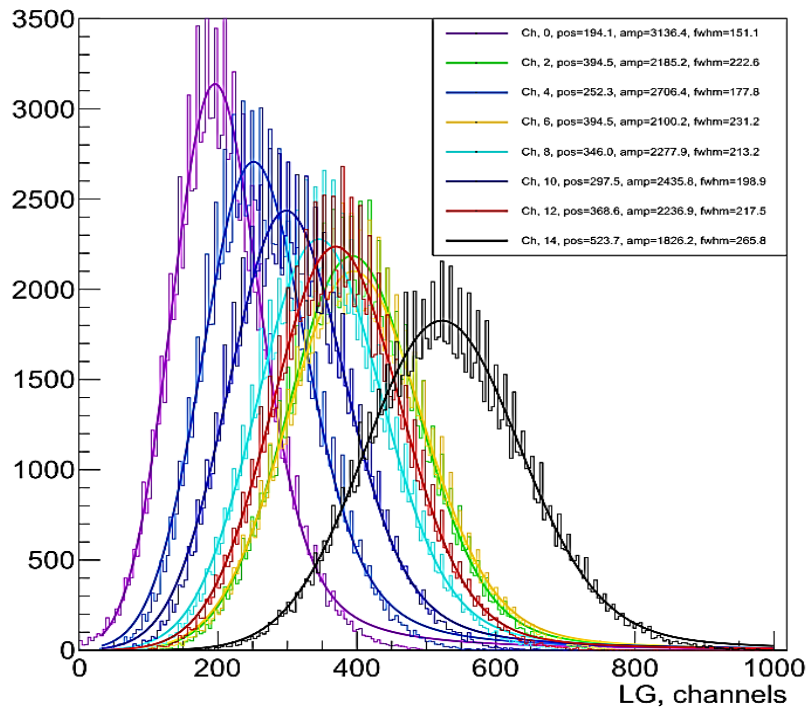


Cosmic rays

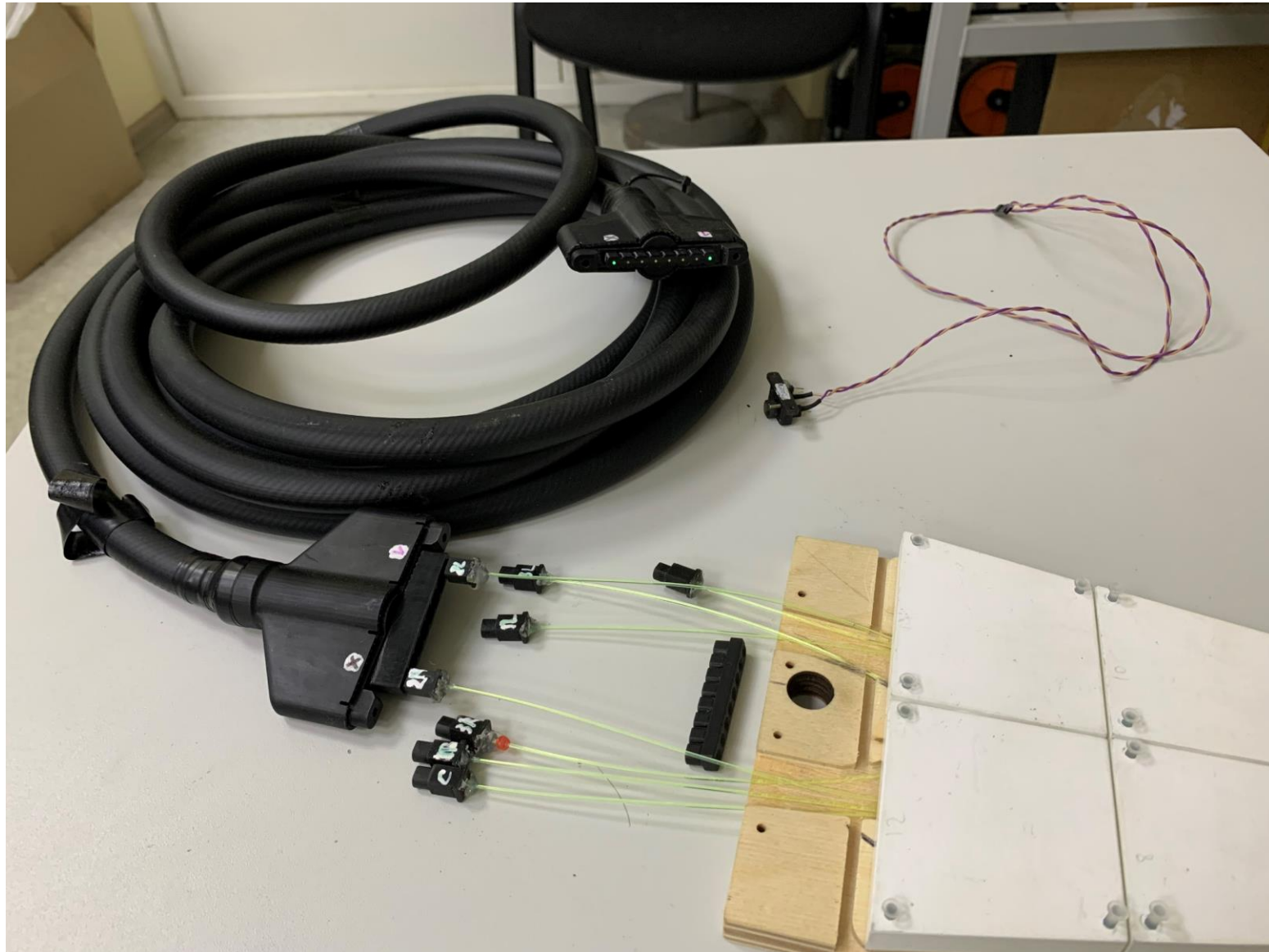
C.R. sectors tests run409



Test with SGF



Тесты



The hardware for BBC

Stand for BBC measurements with two types of electronics

CAEN FERS 52XX is an extendable high speed front-end readout system

DT5203 (picoTDC chip)

DT5215 (Concentrator)

- DT5202 (x2 Citiroc 1A chip) **Hybrid mode (LG+ToT+ToA)**

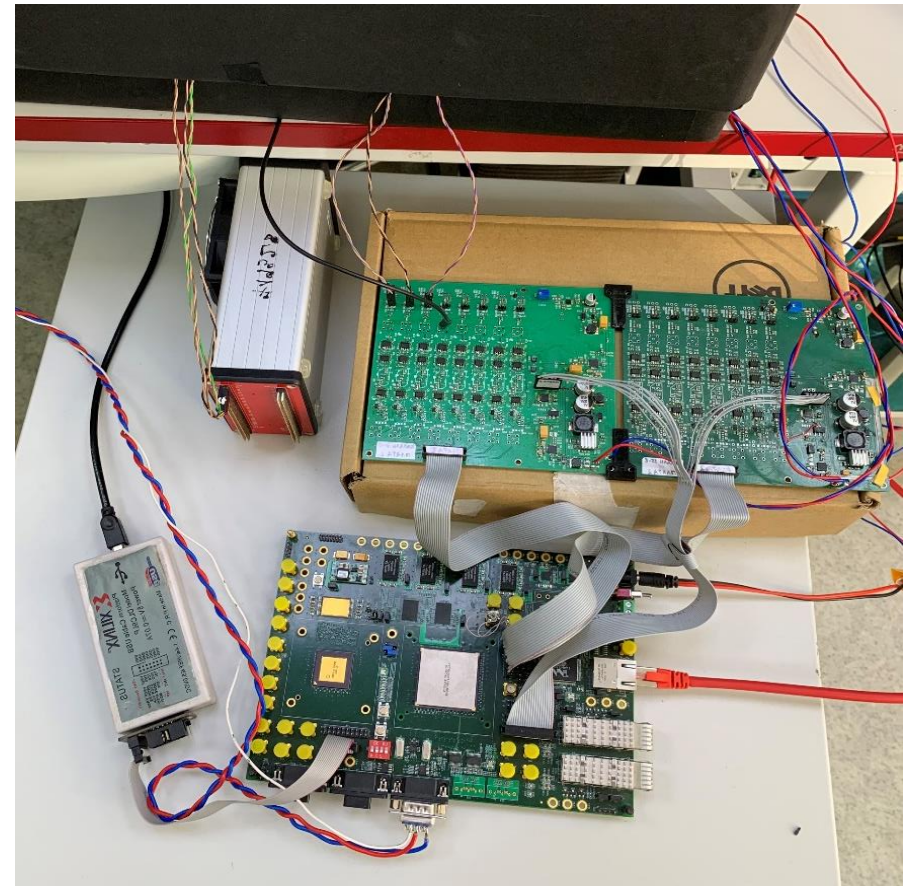
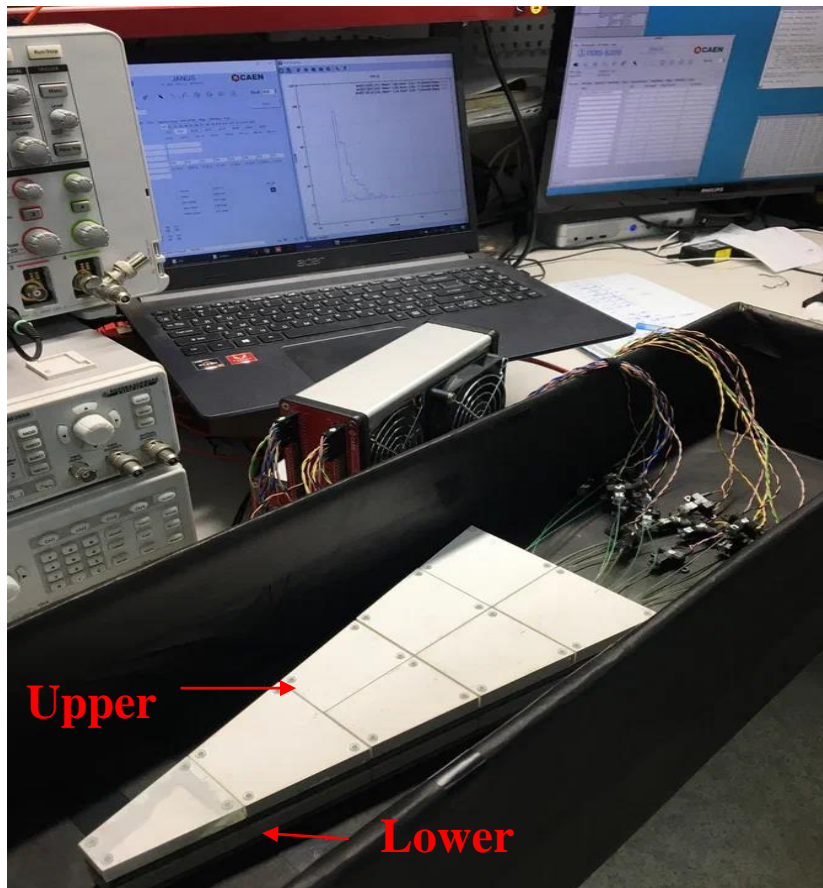
The front-end readout system

based on FPGA XILINX VIRTEX-5 (new electronics; NE)

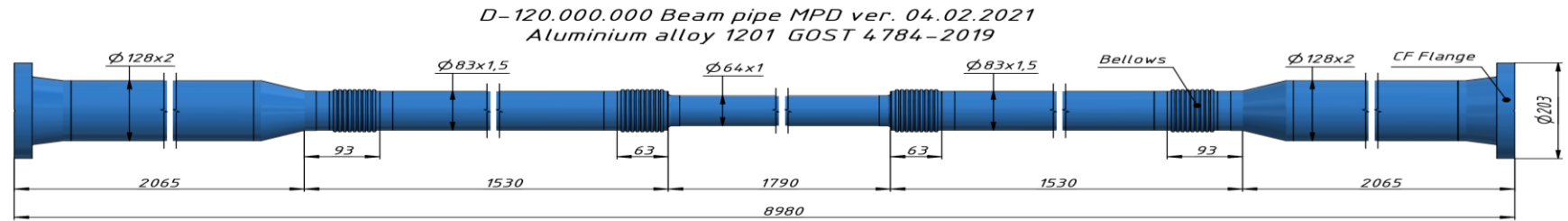
The leader is P. V. Nekrasov (MEPhI)

ToT+ToA

free-streaming mode is possible



report by Volkov I.



1. Xe124+ W collisions (FT mode)

2. Being very optimistic: Xe124 +Xe124 collisions (Collider mode)



Needs:

2 Wheels 128 scintillator tiles each

- scintillator -yes
- WLS – yes
- SiPM – yes
- optical connectors – yes(+)
- optical cables – yes(+)
- transmission boxes - ?
- mechanic support – no
- ready for mass production – no

DT5202 -yes
DT5215 –yes
Optic line –yes



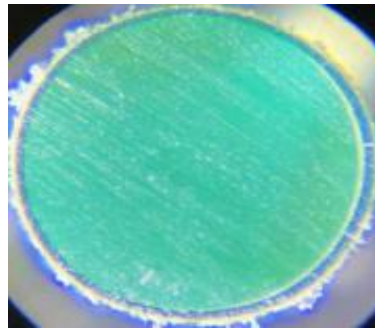
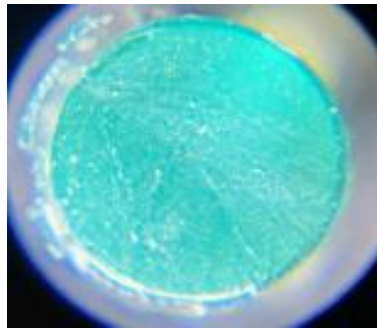
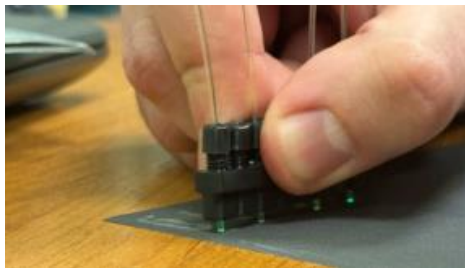
now



WLS-SiPM test connector couple

- Preparation of infrastructure for mass production (obtaining equipment, equipping rooms, etc.)
- Development of methods of mass production (algorithm + tools)

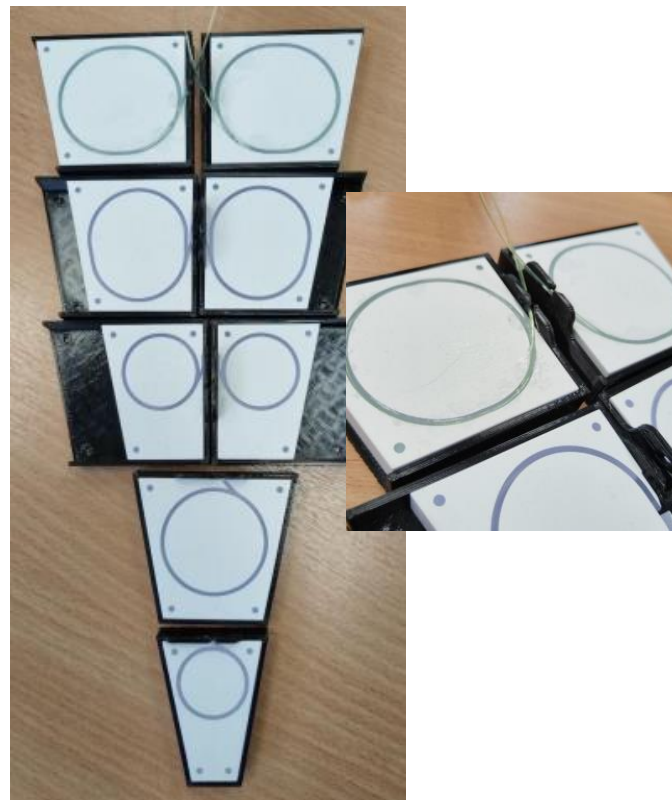
Estimation of light loss at the Interface of fibers (WLS-to-clear)



Estimation of light loss for clear fibers



Tiles and sectors: gluing frames



Final grooves mapping is required



Prototype assembling part

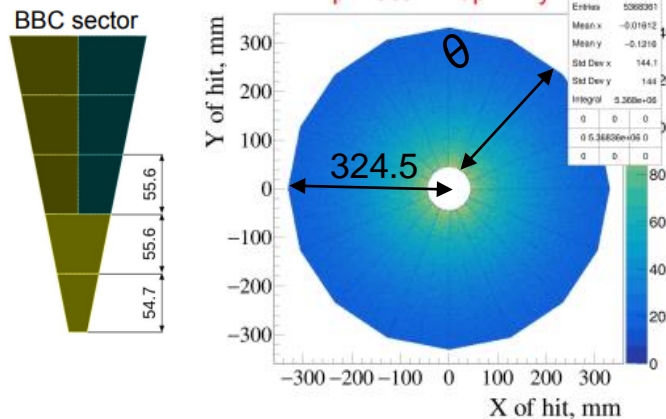


Mass production issues



Condition of the simulation with Geant4

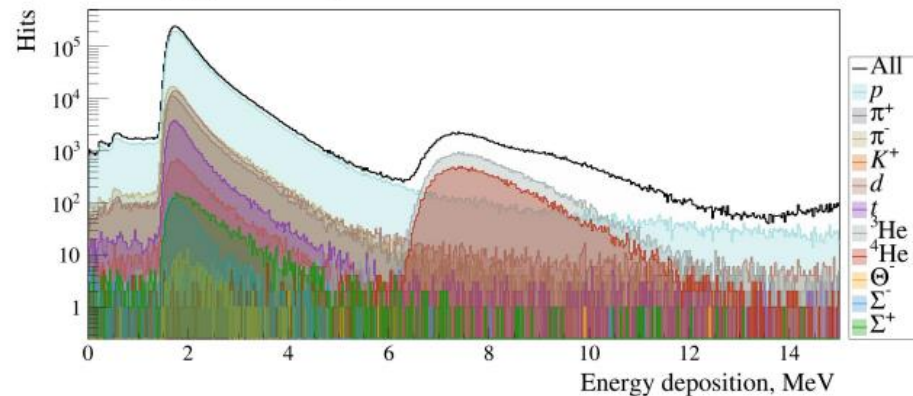
$$1^\circ < \theta < 6.2^\circ$$



Beam ^{124}Xe with energy 3 GeV/n collides with the **W** target.

The detector is a disk with an inner radius of **45 mm** and an outer radius of **324.5 mm**, which is divided into **16 sectors** and **5 rows**. A total of **128 scintillators**, the gap between scintillators is **0.6 mm**, thickness - **10 mm** Distance from target to detector $\sim 3\text{m}$.

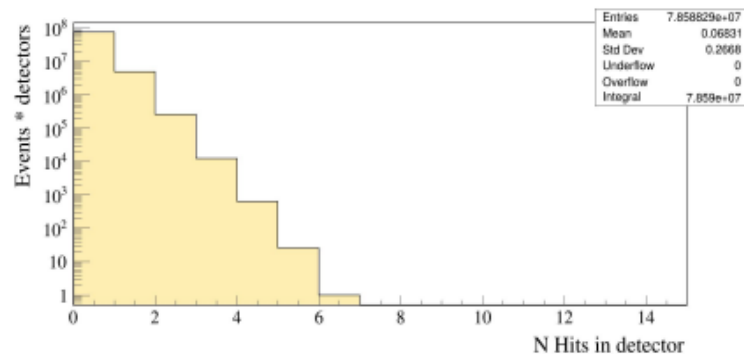
Energy deposition



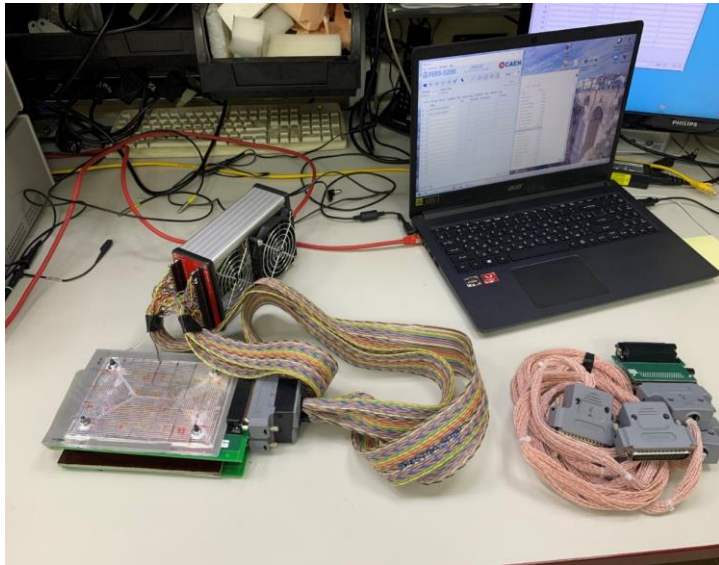
particles	%
p	76.38
π^+	4.13
π^-	6.34
d	5.35
t	1.31
^3He	1.03
^4He	0.55
K+	0.30
Sigma+	0.08
Sigma-	0.05
other	4.48

Multiplicity in detector

The number of particles that hit the tile in one event



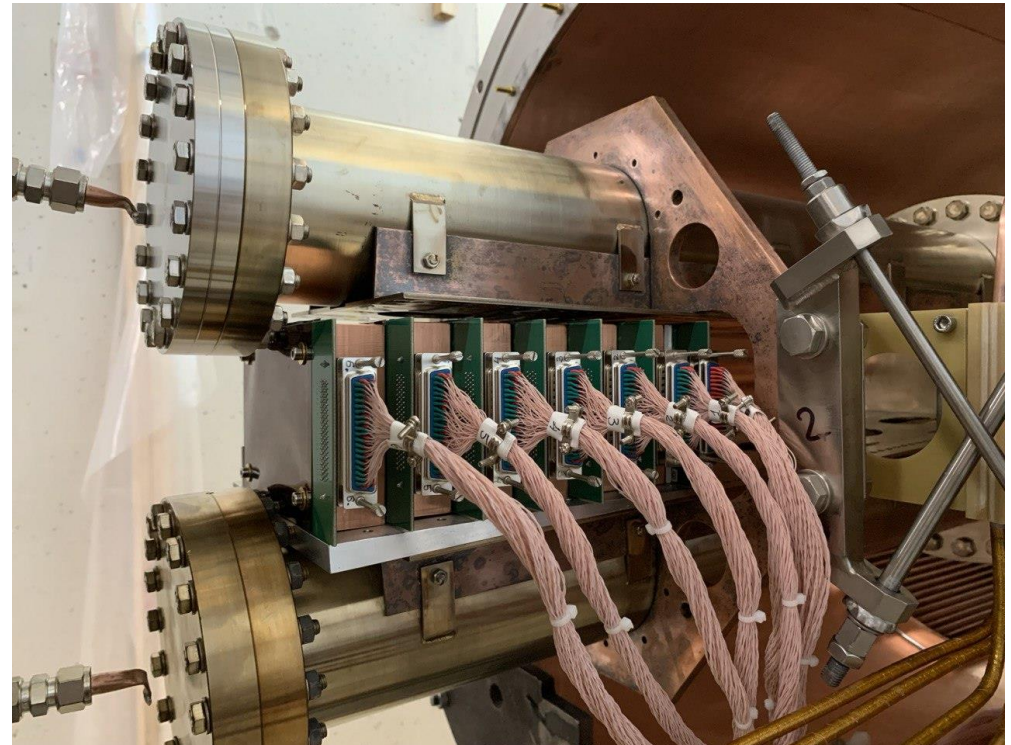
talk by Volkova K. & Volkov I.

test SiPM boards with 31

20x20 mm² scintillator tiles
with 5 mm thickness was tested

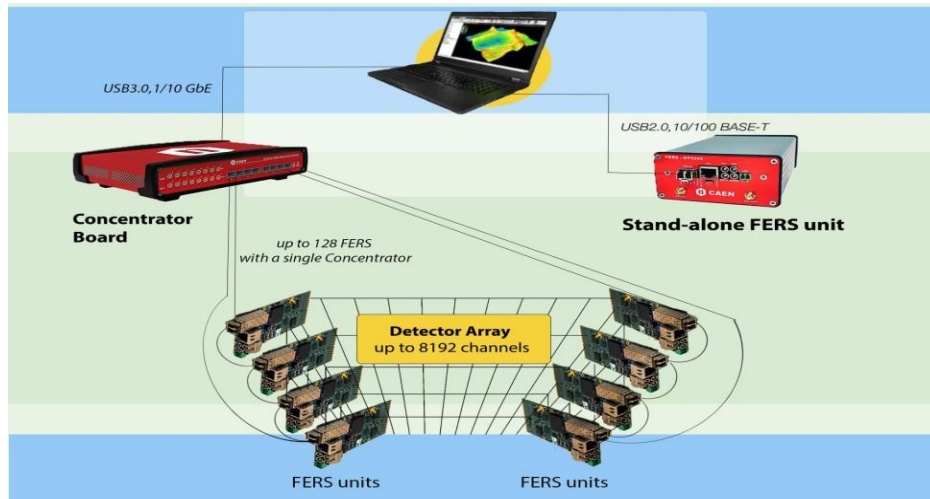


The first stage of ZDC is – 6 planes + 1 veto
with trapezoid geometry

**Working on the beam BBC & ZDC (?)**

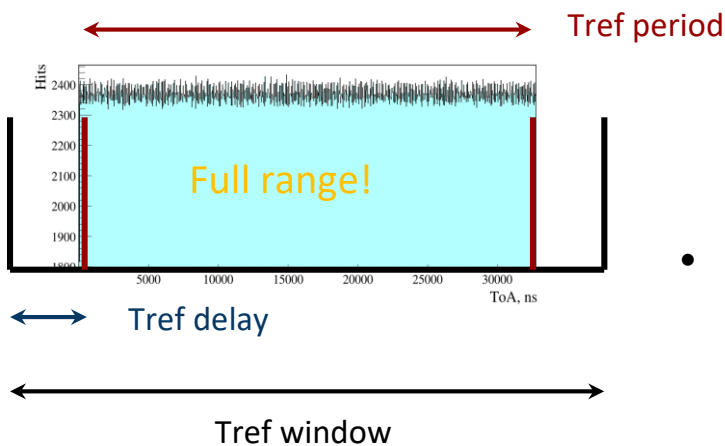
- “FersRun” framework
- DT5215 concentrator

- SPD is planned to operate without T0 (start) so we need to work with **free-streaming mode**.
(first step - Hybrid mode for DT5202)



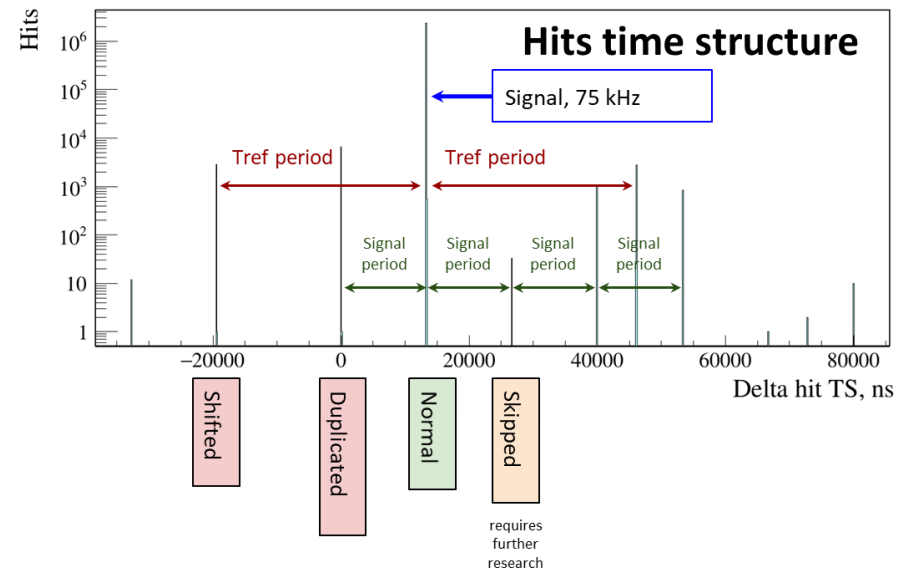
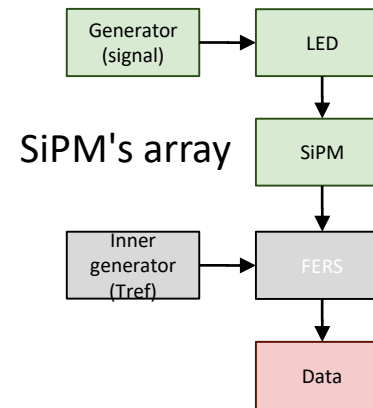
Hits acquisition ranges

- Tref may be provided by
- outer generator (T0)
 - inner generator (PTRG)



- Continuous data reading can be made only with **fine-tuning** of board parameters.

Tests with SiPM's array




upgrade f/w and tests are recurred

Schedule of works

№	Наименование	2024 year												2025 year												2026 year					
		1-st quarter			2-nd quarter			3-rd quarter			4-th quarter			1-st quarter			2-nd quarter			3-rd quarter			4-th quarter			1-st quarter			2-nd quarter		
		March	April	May	June	July	August	September	October	November	December	January	February	March	April	May	June	July	August	September	October	November	December	January	February	March	April	May	June		
1	Estimation of light loss on fiber bending																														
2	Manufacturing and testing of samples with various optical cement options																														
3	Selection of final assembly components																														
4	Production of a three-layer base for a prototype																														
5	Assessment of the strength of the base																														
6	Development of 2 sector prototypes [2*7 tiles]																														
6.1	Astimation tests																														
6.2	Calibration of the energy scale of DT5202																														
6.3	Determining the optimal thresholds for DT5202																														
6.4	Determination of temperature dependence and its consideration in tests																														
6.5	Prototype testing										1	2																			
6.6	Data processing and interpretation of results																														
7	Tests with Hamamatsu SiPM (1.3x1.3 mm^2)																														
8	Development of the inner part of the detector (the space between the tube and the proposed BBC concept)																														
9	Development of mapping_a for the BBC subsystem																														
10	Development of 2 detector prototype wheels [2*(8*16) =256 tiles]																														
10.1	Production of the prototype frame																														
10.2	Production of a five-layer base for a prototype																														
10.3	Implementation of composite sleeves for fixings, and milling																														
10.4	Installing the base into the frame																														
10.5	Development and manufacture of optical connector modules (WLS <-> transparent fiber)																														
10.6	Development and manufacture of connectors (transparent fiber <-> SiPM)																														
10.7	Development and manufacture of a printed circuit board (PCB) for SiPM																														
10.8	Checking the performance of connectors and PCB																														
10.9	Prototype testing (test beam)																														
10.10	Data processing and interpretation of results																														
11	Coordinating the output of detector cables to the BBC control room																														
12	Assembly of 2 rings of a full-scale detector																														
12.1	Manufacturing of the frame (2 parts)																														
12.2	Manufacturing of a five-layer base for the detector																														
12.3	Implementation of composite sleeves for fixings, and milling																														
12.4	Installing the base into the frame																														
12.5	Full camera testing																														
12.6	Data processing and interpretation of results																														
13	Dismounting of detectors																														
14	Transferring detectors to SPD																														
15	Installation of detectors																														
16	Cross check and tests																														

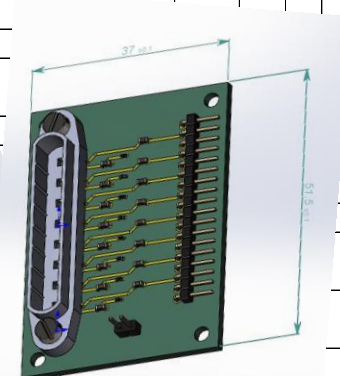
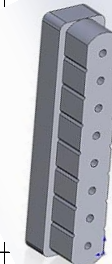
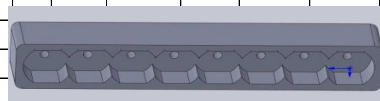
~ 5-7 months delay



★ Not JINR

23

~ 5-7 months delay



★ Not JINR

Conclusions

- I. The R&D phase for **optical and transmission connectors** is continue.
- II. The manufacture of **reduced BBC wheels** (128 tiles each) for SPD

Phase 0 is planned to the mid of 2025.

- III. The development of full size **two BBC sectors** (26 tiles each) for SPD

Phase 0 is planned to the end of 2025.

Thank you for the attention!

REFERENCES

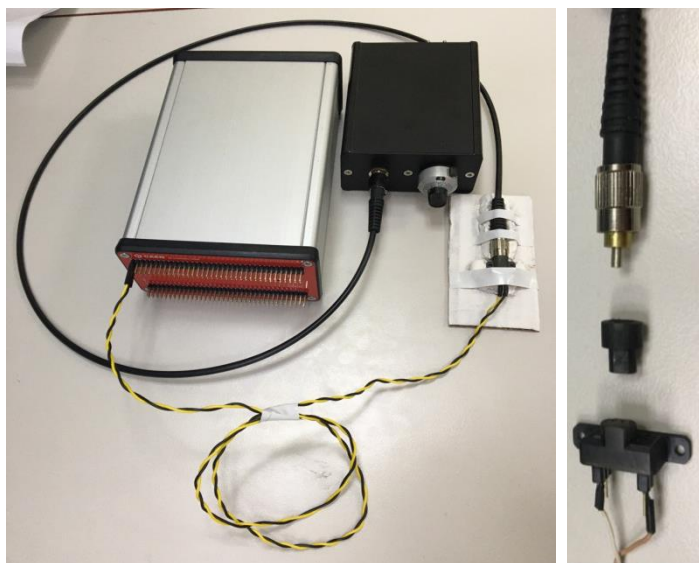
1. Physics of Atomic Nuclei, 2024, Vol. 87, No. 4, pp. 450–457
2. Phys.Part.Nucl. 55 (2024) 4, 1091-1098

Backup

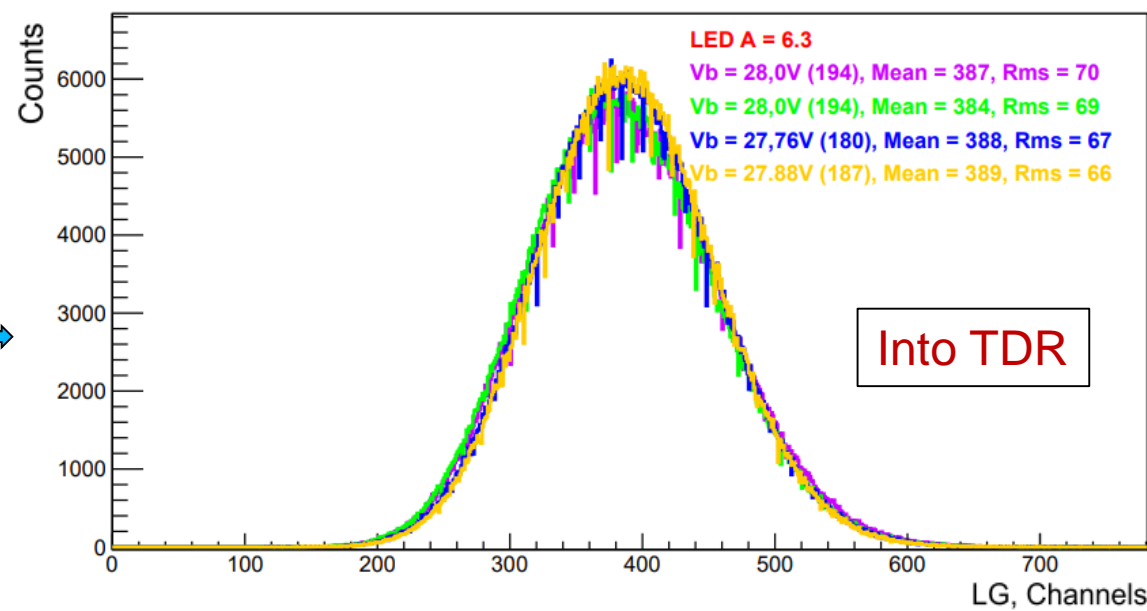
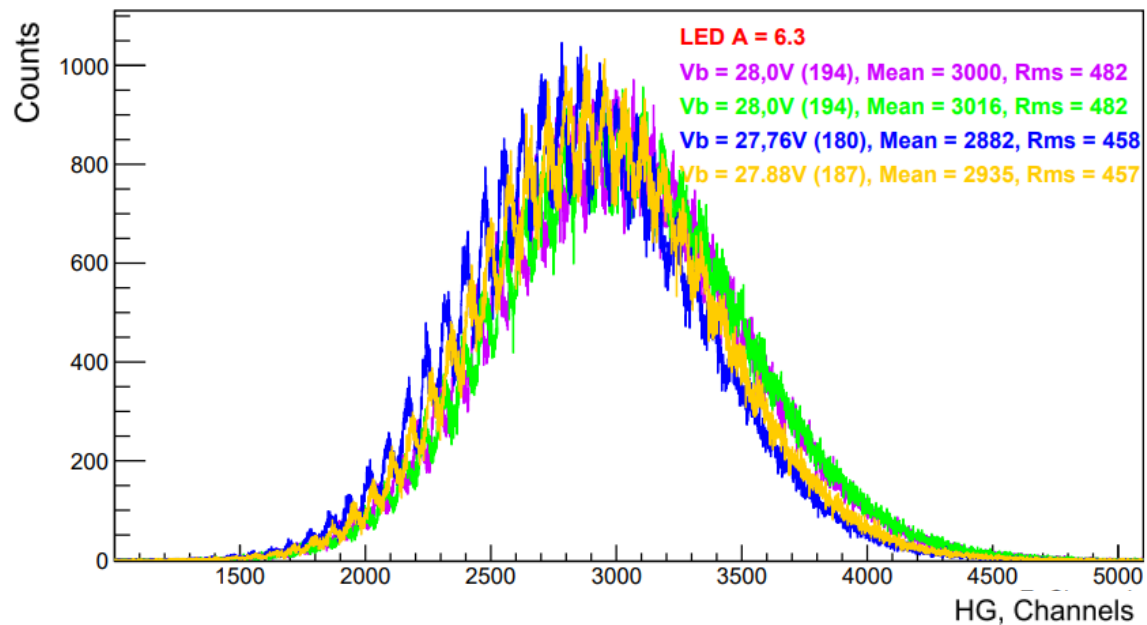
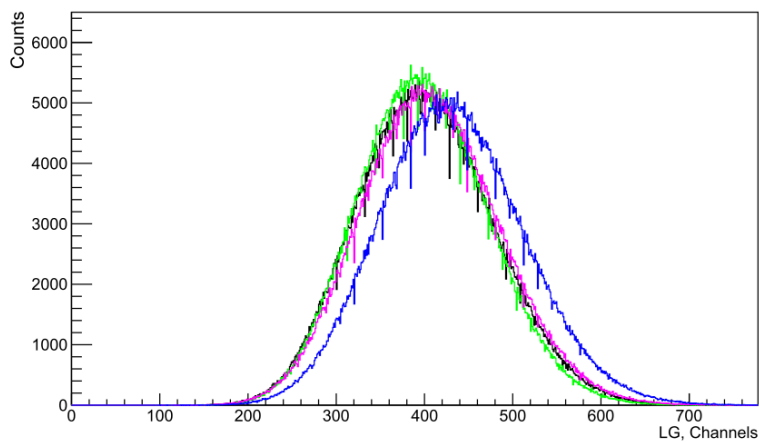
The hardware of BBC tests part

Calibration method (Led source)

DT5202 with CAEN LED Driver (SP5601)



Not calibrated



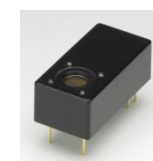
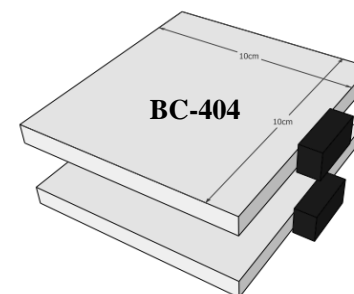
Materials selection test part

Scintillator cover



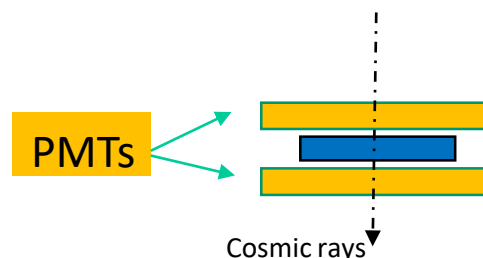
The amplitude spectra of the BBC prototype scintillation tile coated with **Mylar** or **Tyvek**, as well as covered with **Matted** options.

External trigger by coincidence of two scintillators with PMTs readout



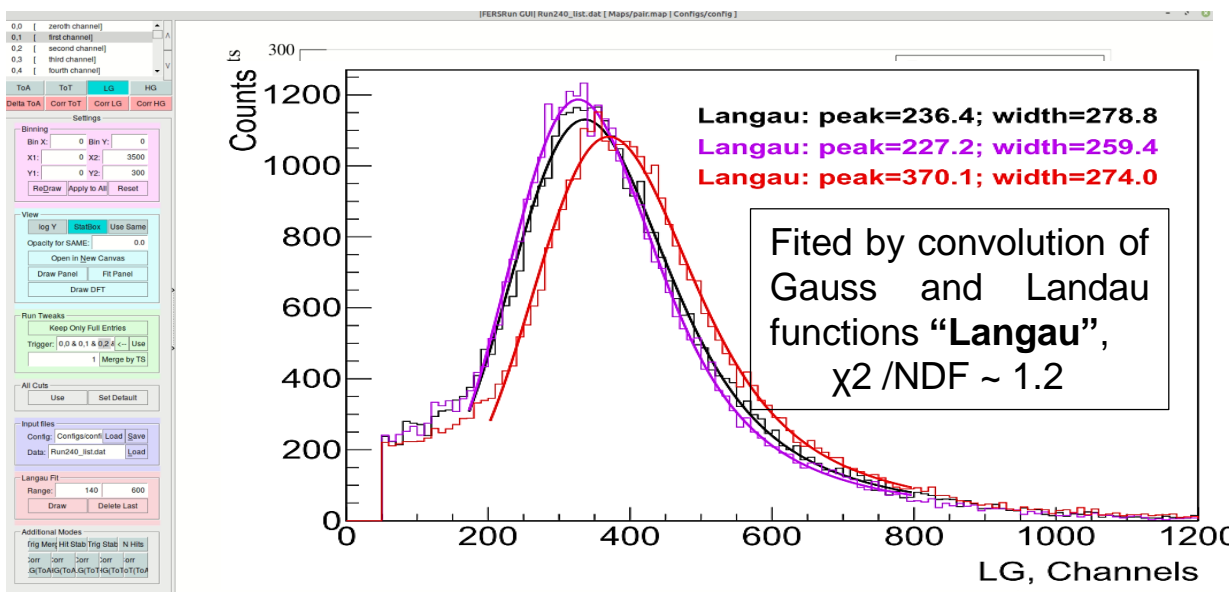
PMT
Hamamatsu
H10720-110

The “FersRun” framework has been designed.



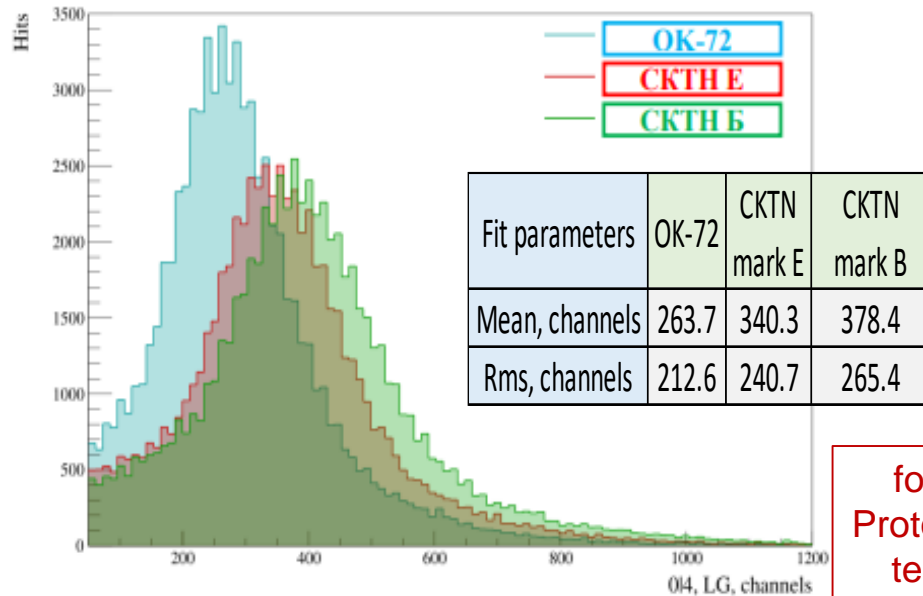
Matted
or
Mylar
or
Tyvek

SensL SiPM (27.34 V.)
S.G. (WLS)
CKTN (opt. cement)



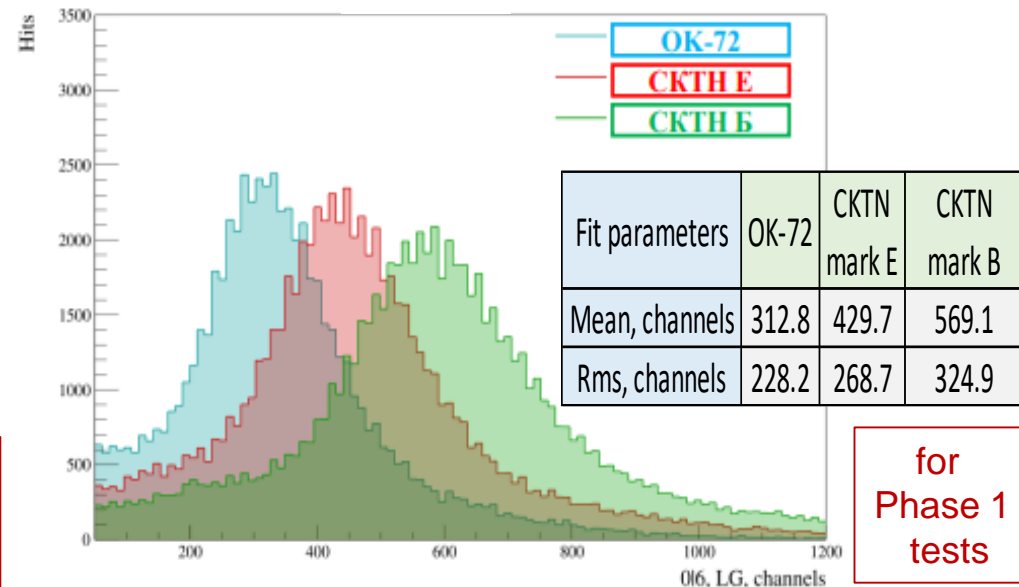
❑ The option with **matted tiles** is more priority for mass production.

SGC BCF92



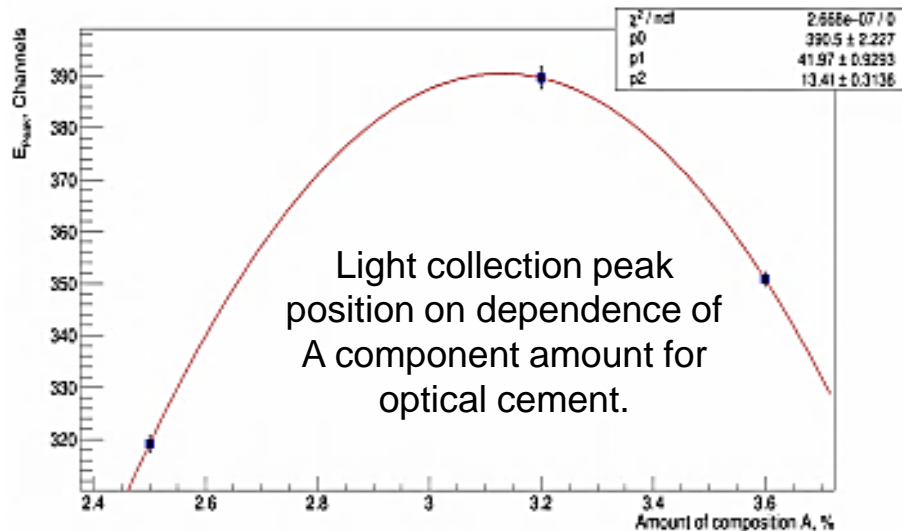
for
Prototype
tests

Kuraray Y-11



for
Phase 1
tests

CKTN



Light collection peak
position on dependence of
A component amount for
optical cement.

- ❑ Datasheet ratio will be used and closely monitored for mass production.

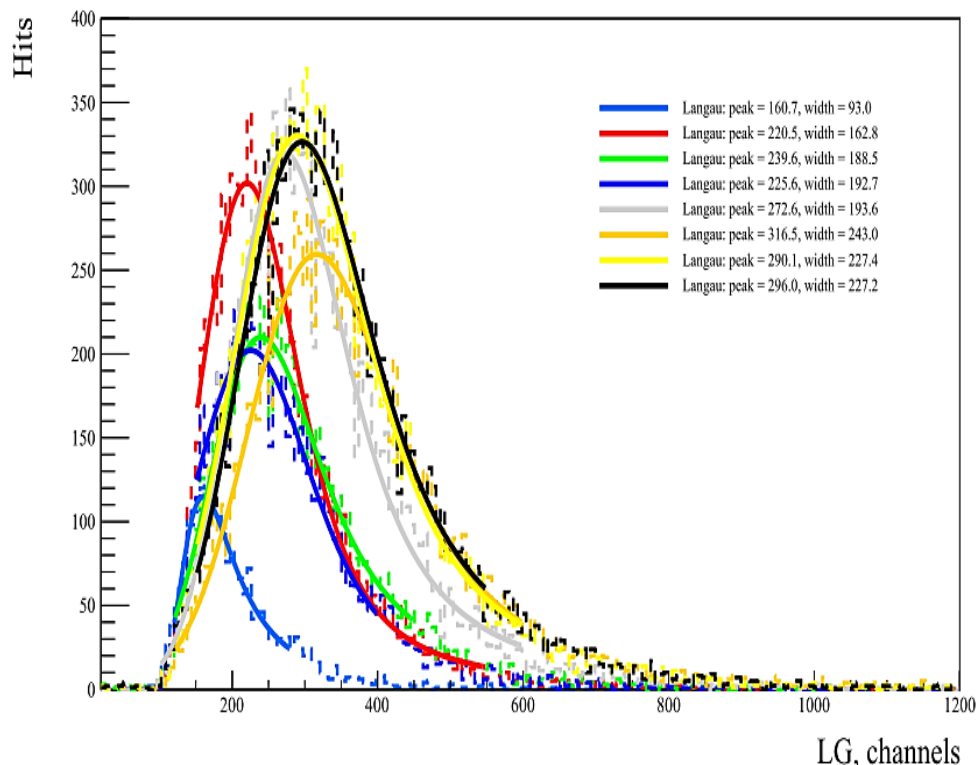
The results of tests of Kuraray WLS fiber and Saint-Gobain Crystals (SGC) WLS fiber with different types of cement are presented.

- ❑ **CKTN mark B** paired with SGC WLS fiber are the most appropriate candidates **for prototype** assembly tests.
- ❑ **CKTN mark B** paired with Kuraray WLS fiber are the most appropriate candidates for future **testbeam**.

Prototype assembling test

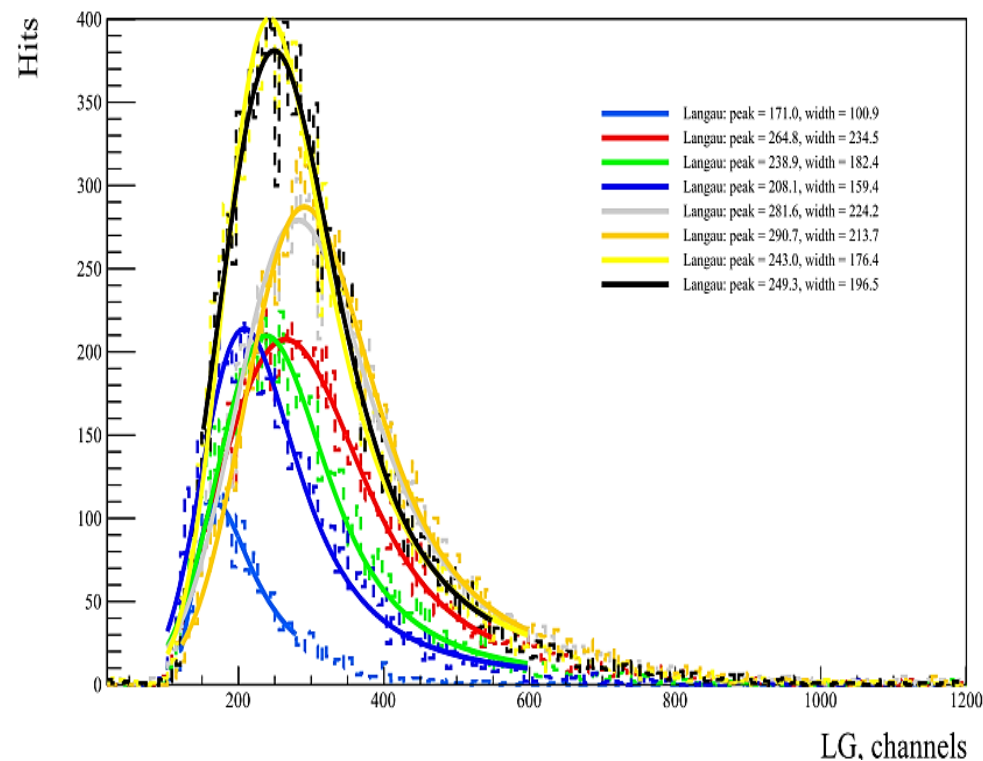
Amplitude spectra of two sectors

1-st sector prototype



There are **2 specific channels**,
but the debugging process of
mass production continues.

2-nd sector prototype

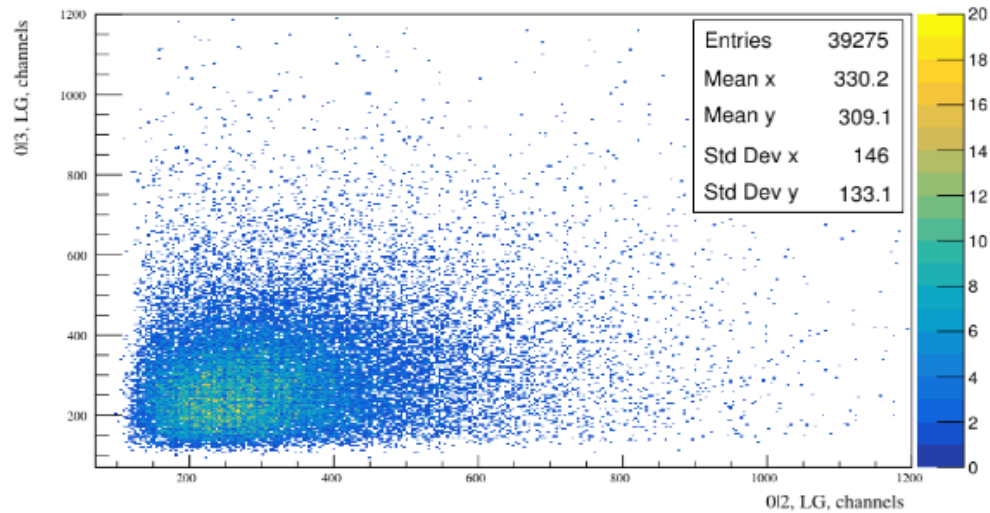


The stable tiles were taken
for following tests

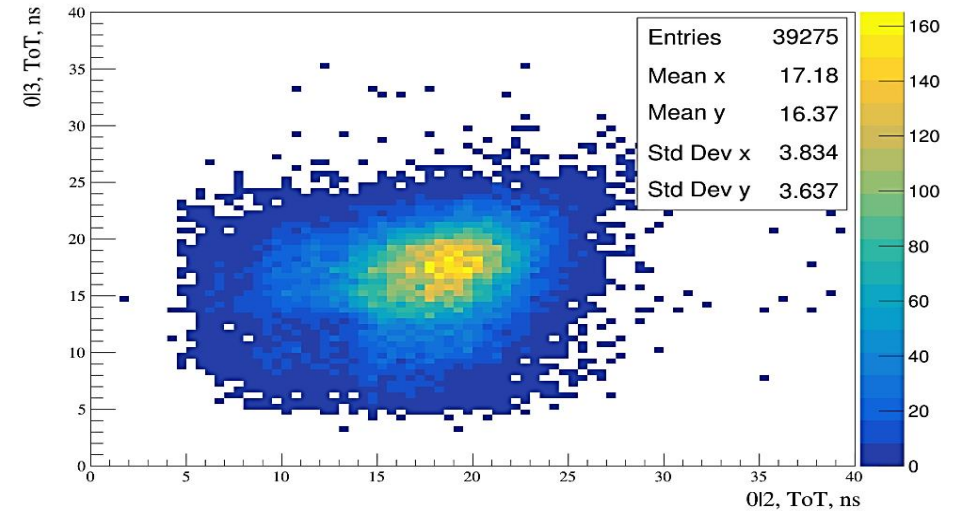
Prototype assembling test

The 1-st step for working with the timing mode

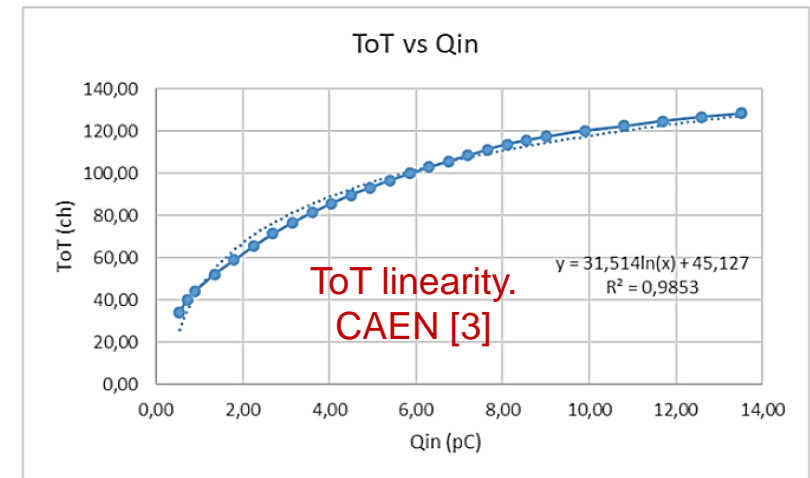
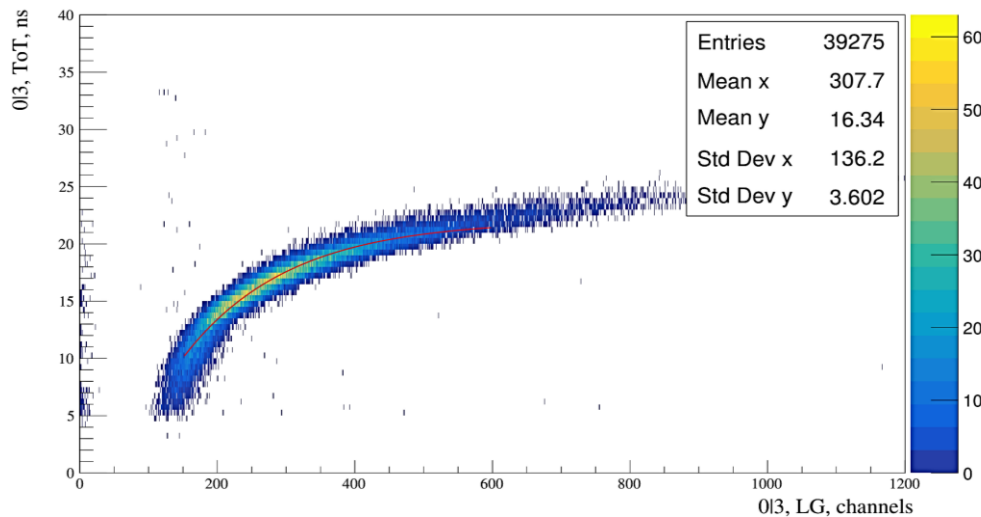
LG correlations



ToT correlations



LG vs ToT (channel №3)

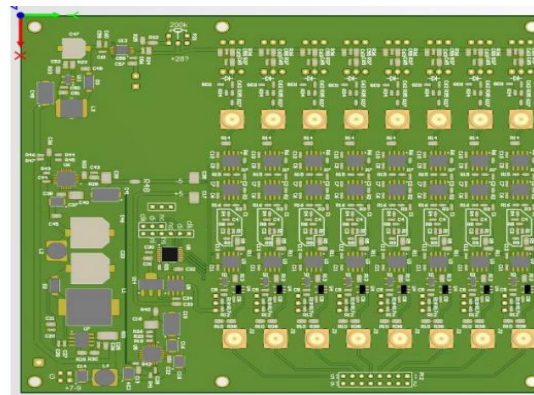
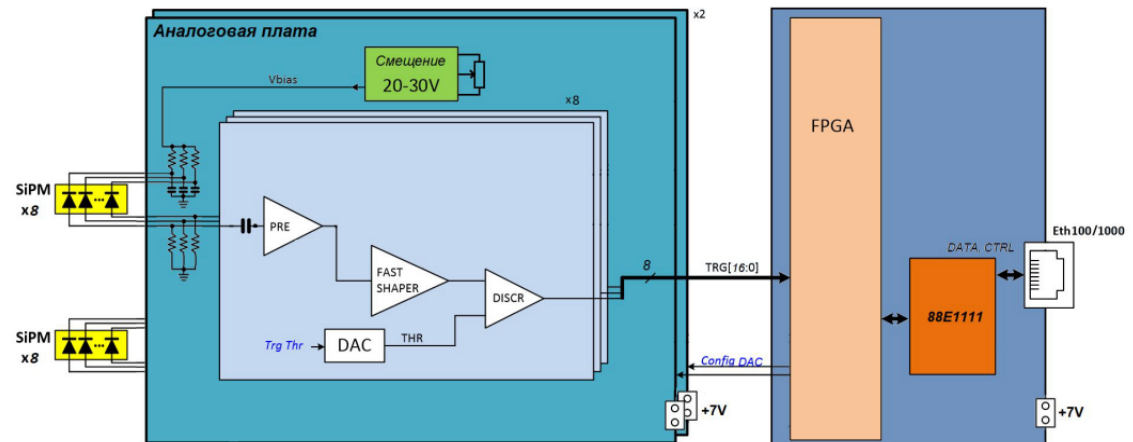


Correlation of energy deposition for 2 channels, as well as the time information for these channels.

- The calibration of the charge scale is required

Simplified block diagram

Количество каналов	16 (до 20)
Полярность сигнала	положительная
Разрешение	18 пс
Порог дискриминации	программируемый 12-ти битный на каждый канал
Высоковольтный источник	20 - 30 В, ручная подстройка по 8 каналов
Режим работы	непрерывное считывание
Частота срабатываний	до 2 кГц
Время формирования (шейпирование)	20 нс, фиксированное
Временные метки	48-битный счетчик, шаг 3 нс
Интерфейс связи	Ethernet 100/1000

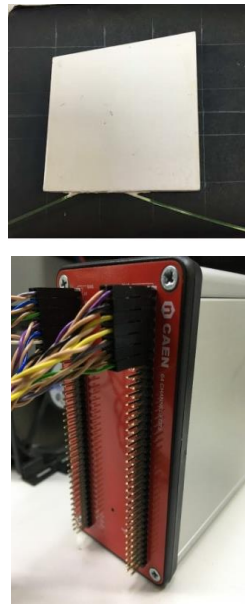
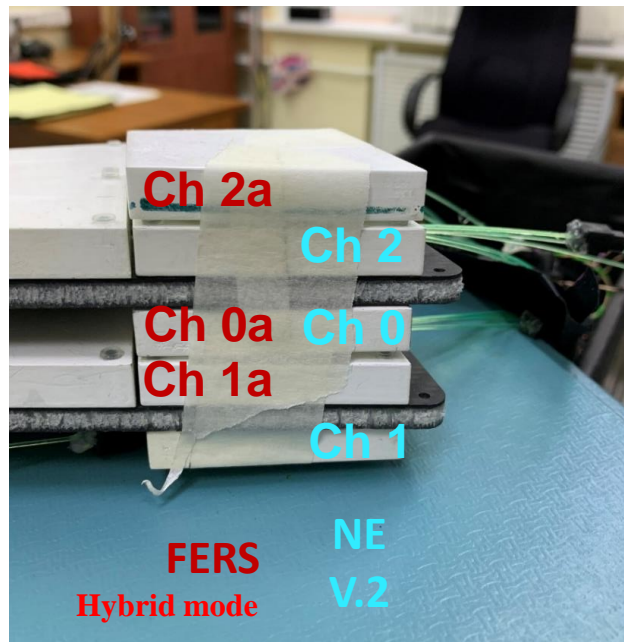


**Front-end units
(SiPM supply, signal reading)**



**TDC based on FPGA
(XILINX VIRTEX-5)**

The hardware tests



The electronics test

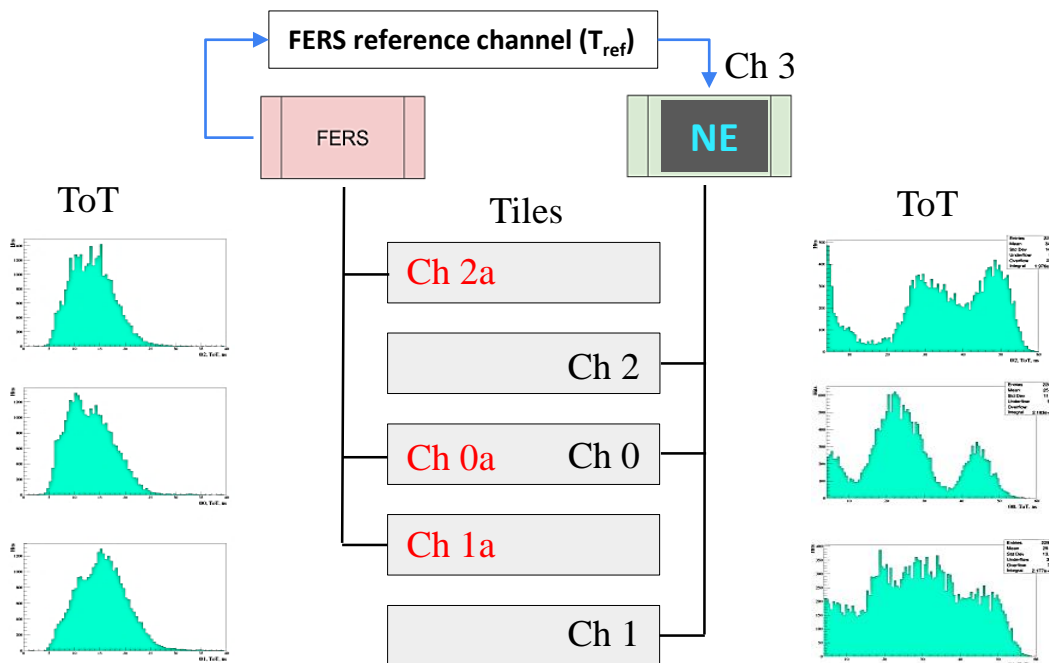
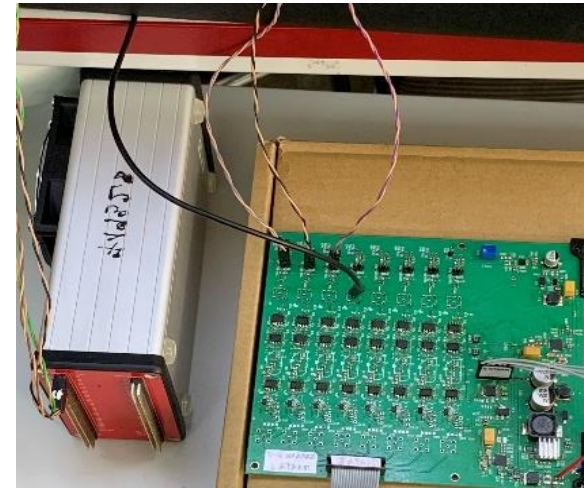
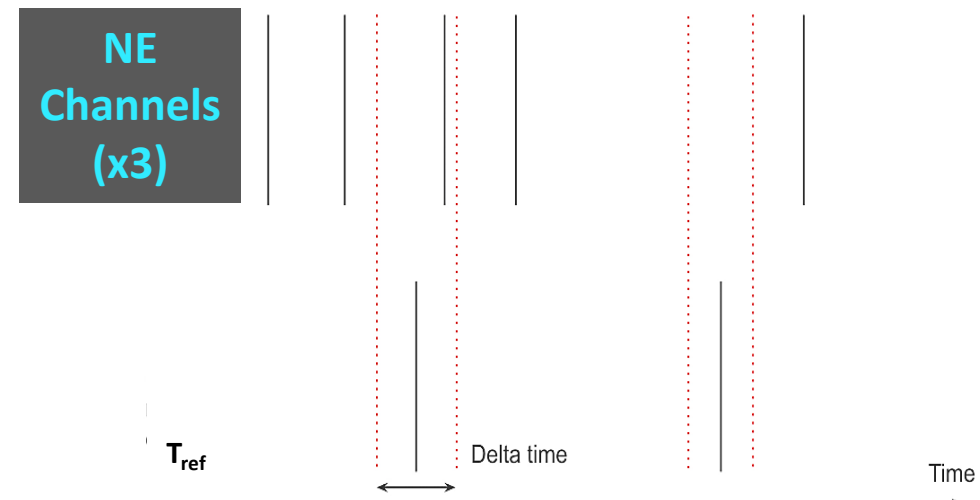
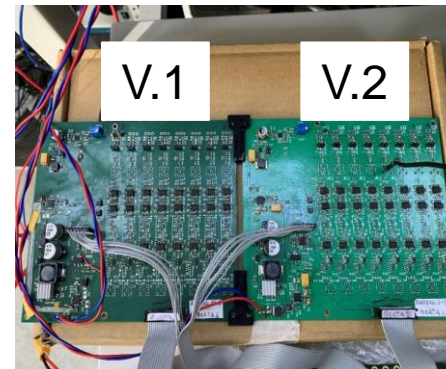
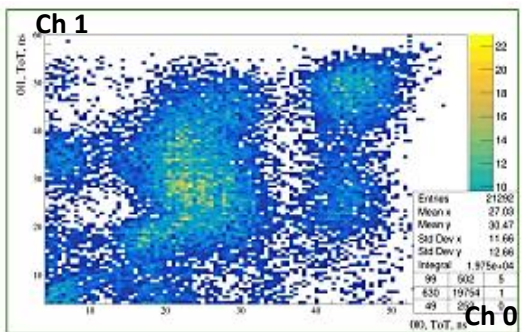
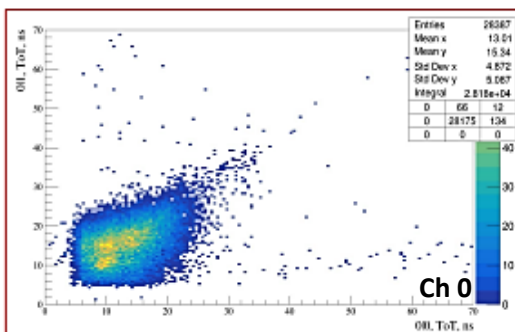
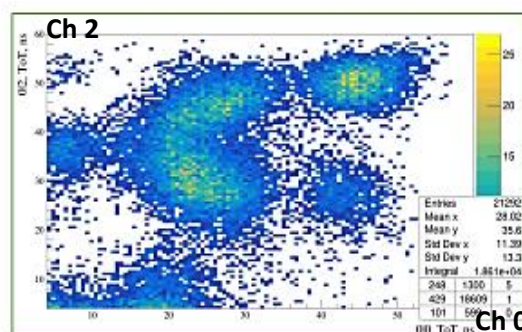
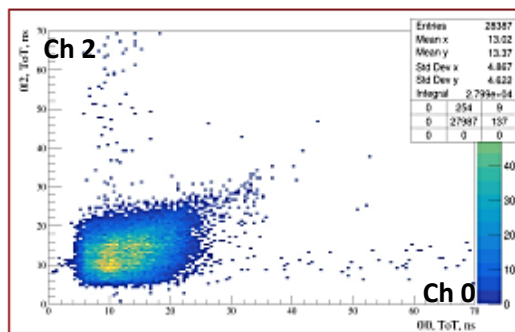
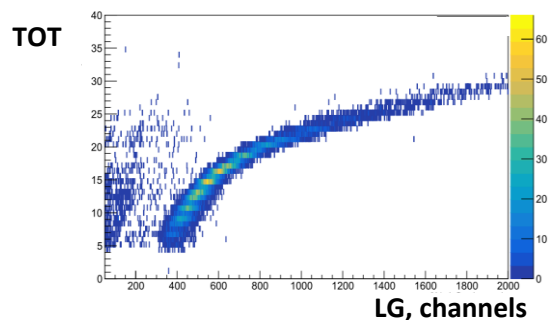


Схема отбора событий

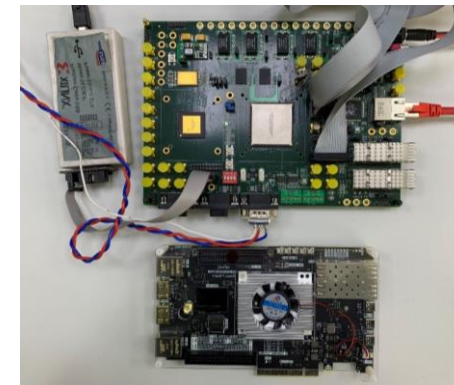


LG vs ToT (channel 1)



Analog part versions
(next V.3)

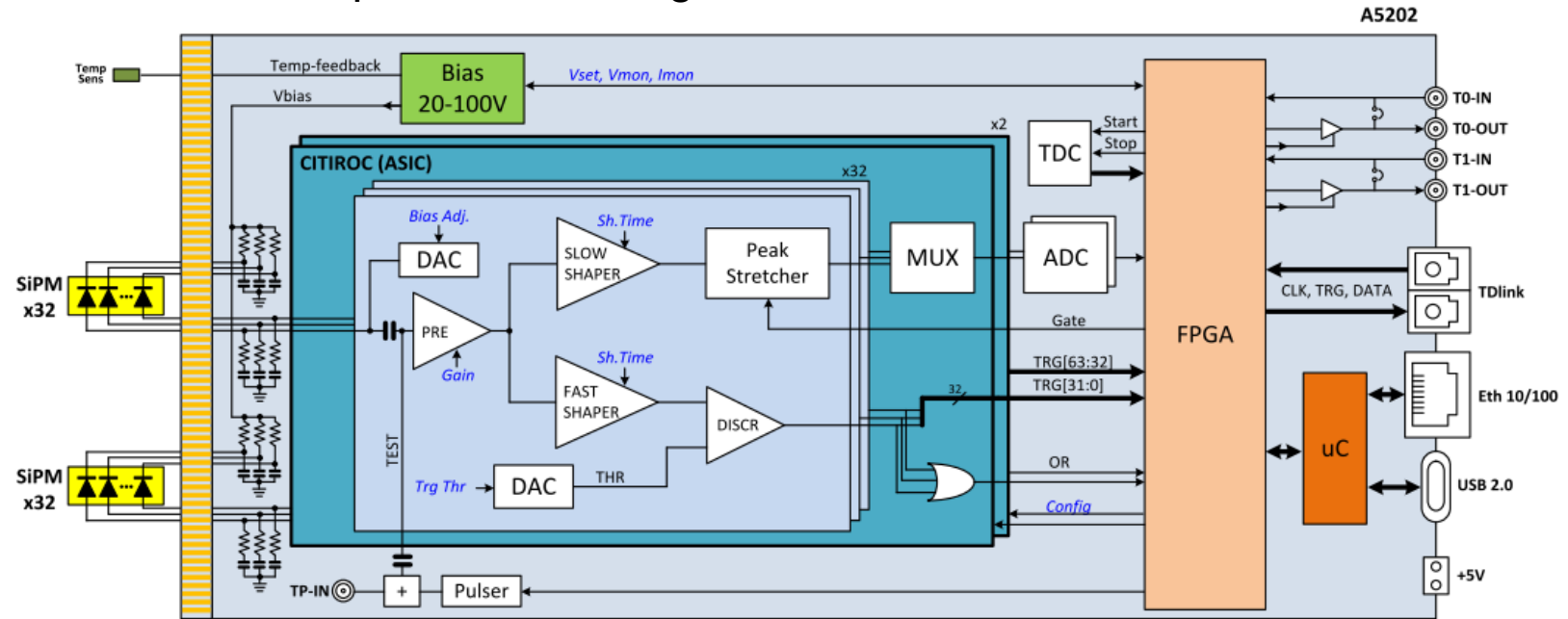
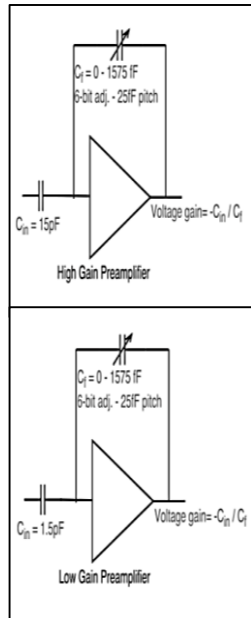
FPGA XILINX VIRTEX-5



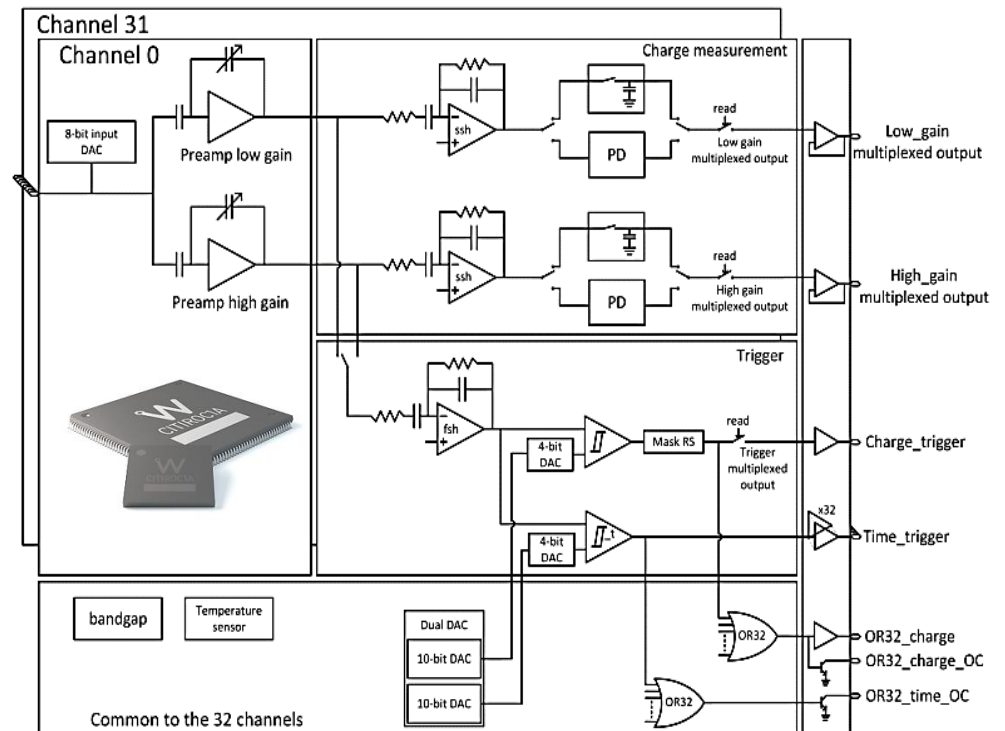
FPGA KINTEX-7

- Improvement the "FersRun" framework for the correlations between different electronic channels
 - Further research
 - NE improvements
- are required**

Simplified block diagram of the DT5202 FERS-5200 unit



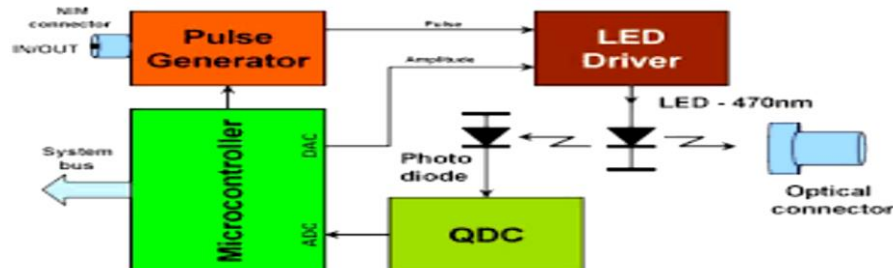
Citiroc-1A block scheme



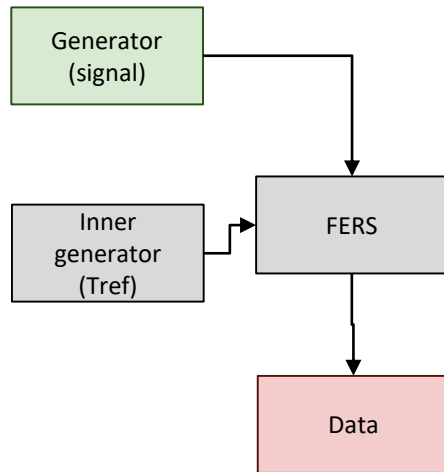
Each channel has low (**LG**) and high (**HG**) gain preamplifiers providing a wide dynamic range.

- Triggers of consecutive channels are sent to an AND logic operator (e.g. CH0&CH1, CH2&CH3, etc.). The 32 outputs are then sent to an OR logic operator.

Schematic view of the LED



DT5215 (FW v. 6.0)



LINKS (1 & 0)

Concentrator to boards opto-fiber connection

